



SPIE Smart Structures/NDE
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Session 10: Civil Infrastructure Health Monitoring I

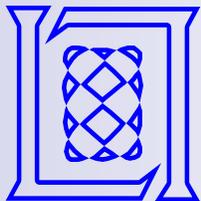


Damage Inspection of Fiber Reinforced Polymer-Concrete Systems using a Distant Acoustic-Laser NDE Technique

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Outline

- Motivation and Objective
 - Delamination/debonding problem in multi-layer fiberglass-concrete systems
- Distant Inspection – Acoustic-Laser NDE Technique
- Experimental Result
- Summary

Motivation and Objective

- Deterioration and degradation of civil infrastructure



Motivation and Objective

- Sudden failures of civil infrastructure systems
 - Significant impacts
 - EX: I-35 Highway Bridge Collapse, Minneapolis, Minnesota (6:05pm, Wed., Aug. 1, 2007)



(Source: Security camera by the Army Corps of Engineers)



(Source: www.gettyimages.com)

Motivation and Objective

- Deterioration/degradation is inevitable, but sudden failure must be prevented.
- Among various strengthening and repairing techniques, externally-wrapped strengthening technique provides a rapid and effective solution.

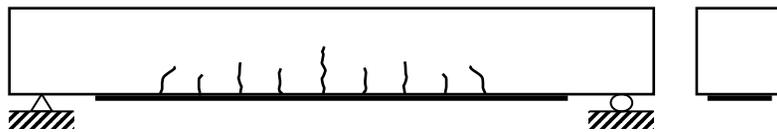


(Source: Fyfe Co. LLC, 2005)

- After strengthening, a multi-layer fiberglass-concrete system is formed. → *Less ductile than the original reinforced concrete system*

Motivation and Objective

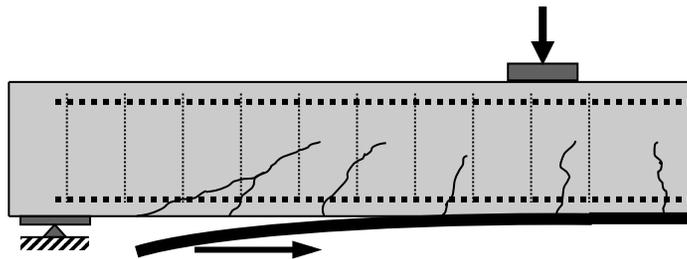
- Delamination/debonding in a strengthened reinforced concrete beam:



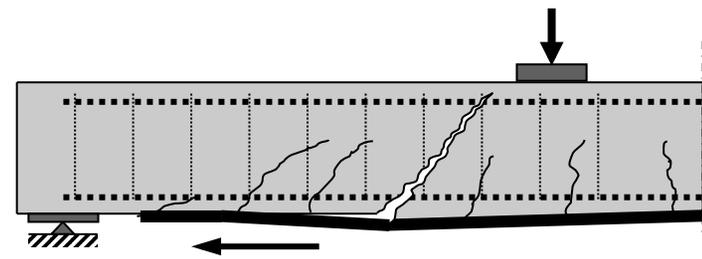
FRP reinforcement bonded to soffit



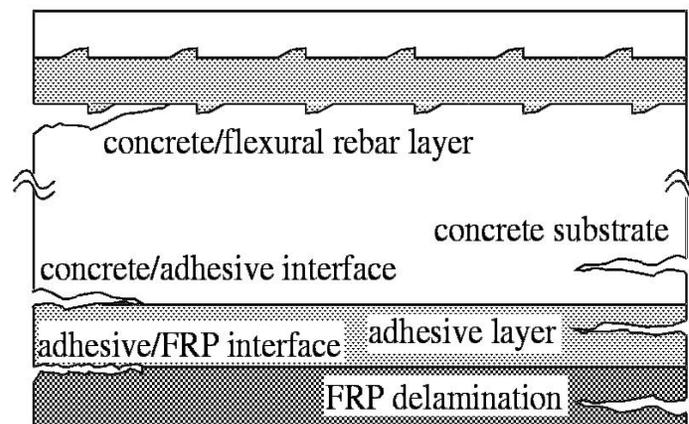
Anchorage with bolts



Debonding from laminate end



Debonding from flexural-shear crack



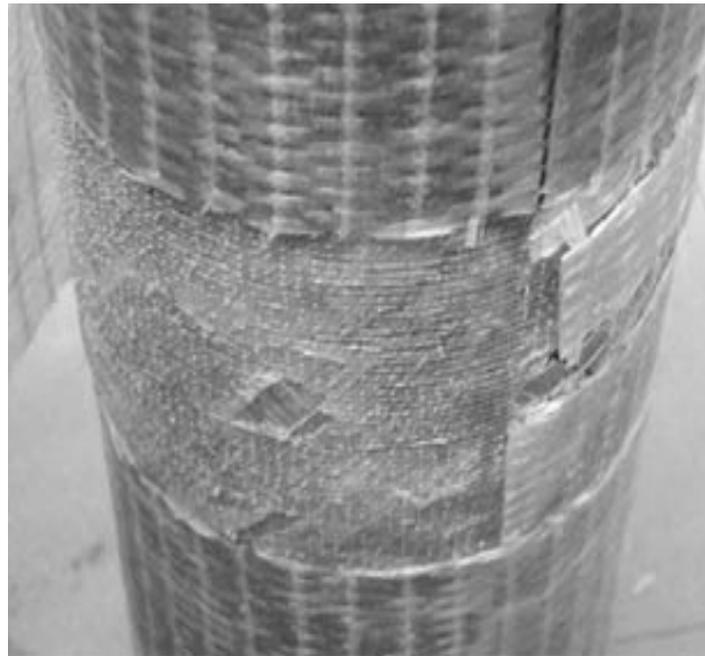
FRP (fiber reinforced polymer/plastic)

Motivation and Objective

- Delamination/debonding in a strengthened reinforced concrete column:



a) Bond delamination between plies



b) Overlap joint debonding

[Au (2001)]



Motivation and Objective

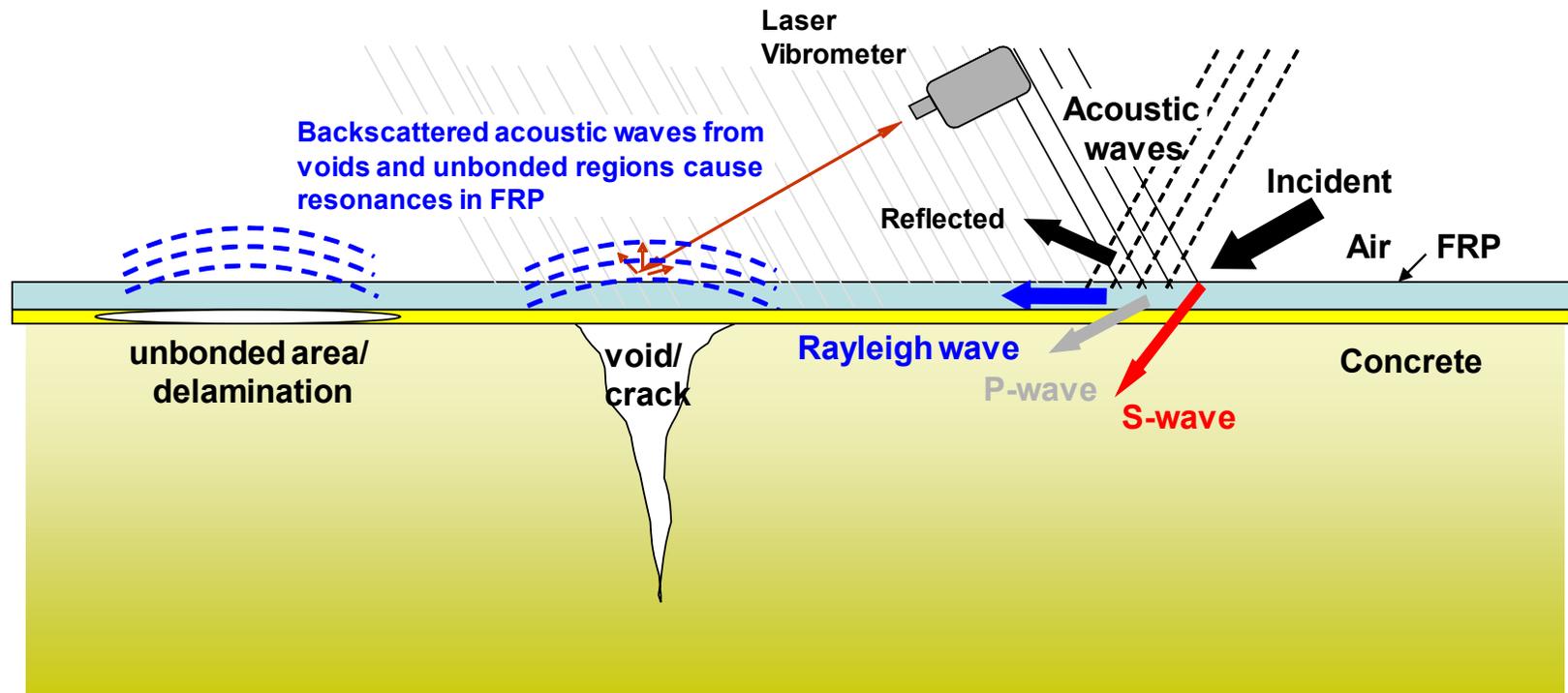
- Strengthening techniques are used –
 - For **new** constructions to upgrade their design capacity
 - For **damaged** structures to restore their design capacity

- Inspection needs:
 - Need to determine the **level of strengthening**
 - Need to evaluate the **quality of strengthening construction**
 - Need to monitor the **long-term performance of the strengthened system**

- Objective:
 - To develop a distant/standoff technique for the inspection of delamination/debonding

Acoustic-Laser NDE

- Inspection scheme:



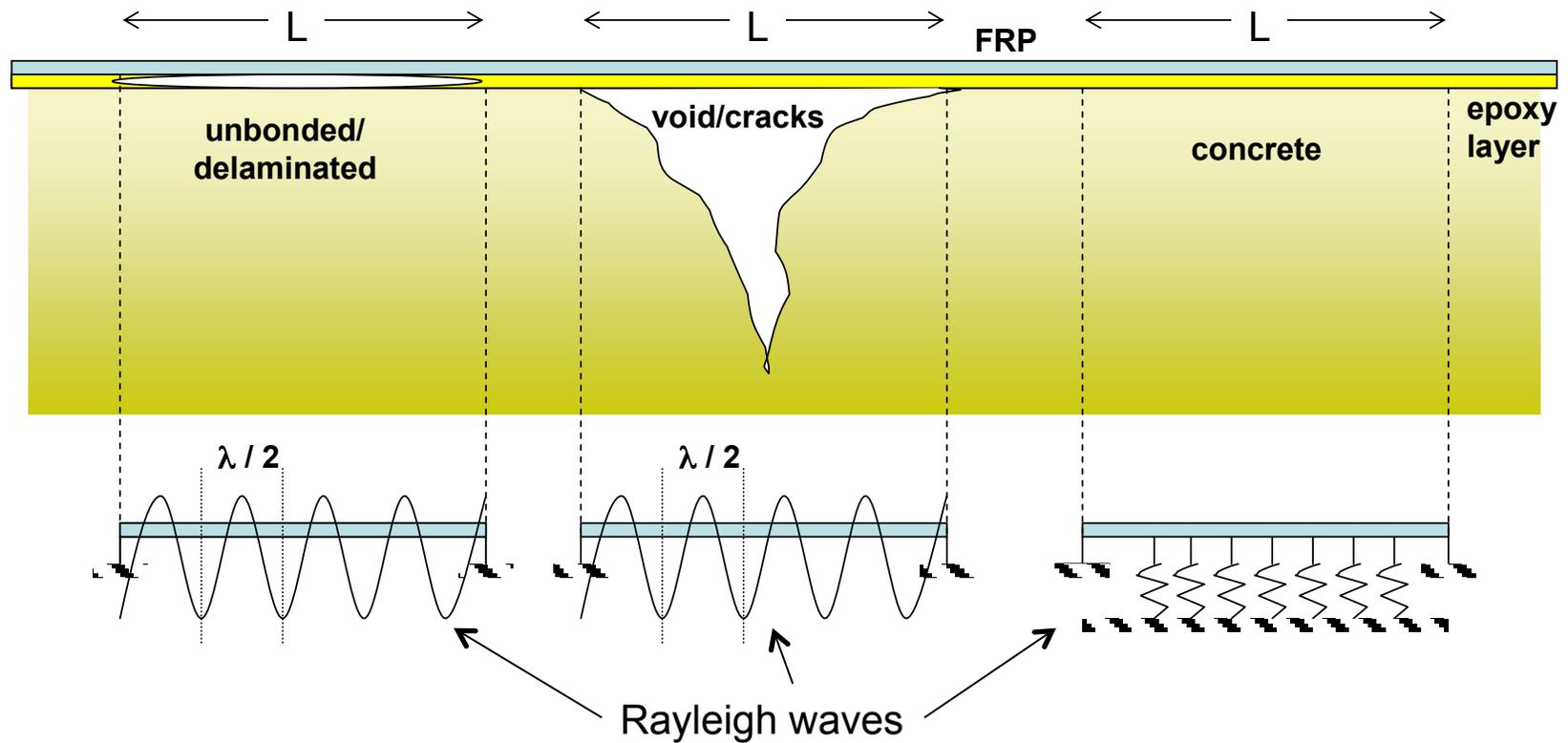


Acoustic-Laser NDE

- Proposed acoustic-laser NDE technique
 - Is a **standoff** inspection technique
 - Has a high powered **parametric acoustic array** (PAA) that can excite the structure from ranges exceeding 30 meters
 - Has a **laser vibrometer** that collects the surface dynamic signature of the multi-layer structure
- Principle:
 - Dynamic signature of an intact multi-layer system is different from the one of an damaged multi-layer system.

Acoustic-Laser NDE

- Simplified models of delamination and concrete cracking:



Acoustic-Laser NDE

- Theoretical basis:
 - Difference in natural frequencies of the damaged and intact regions
- Governing equation of an intact region – 2D beam model:

$$EI \frac{\partial^4 y}{\partial x^4} + \rho A \frac{\partial^2 y}{\partial t^2} + ky = 0$$

where E = Young's modulus, I = moment of the inertia, ρ = density of the material (fiberglass), A = cross sectional area, $y(x,t)$ = transverse displacement of the beam at position x and time t , and k = distributed stiffness coefficient characterizing the connection between FRP and concrete.

- Governing equation of a damaged region (clamped beam):

$$EI \frac{\partial^4 y}{\partial x^4} + \rho A \frac{\partial^2 y}{\partial t^2} = 0$$

Acoustic-Laser NDE

- Natural frequencies of the intact and damaged regions:

- Intact –

$$\omega_i = \sqrt{\frac{K_i}{M_i}} = \sqrt{EI \int_0^L \left[\frac{d^2 \phi_i(x)}{dx^2} \right]^2 dx + \int_0^L k [\phi_i(x)]^2 dx \bigg/ \rho A \int_0^L \left[\frac{d\phi_i(x)}{dx} \right]^2 dx}$$

where M_i = the generalized mass of the i -th mode, and $\phi_i(x)$ = shape function.

- Damaged (with void) –

$$(\omega_{\text{void}})_i = \sqrt{\frac{K_i}{M_i}} = \sqrt{EI \int_0^L \left[\frac{d^2 \phi_i(x)}{dx^2} \right]^2 dx \bigg/ \rho A \int_0^L \left[\frac{d\phi_i(x)}{dx} \right]^2 dx}$$

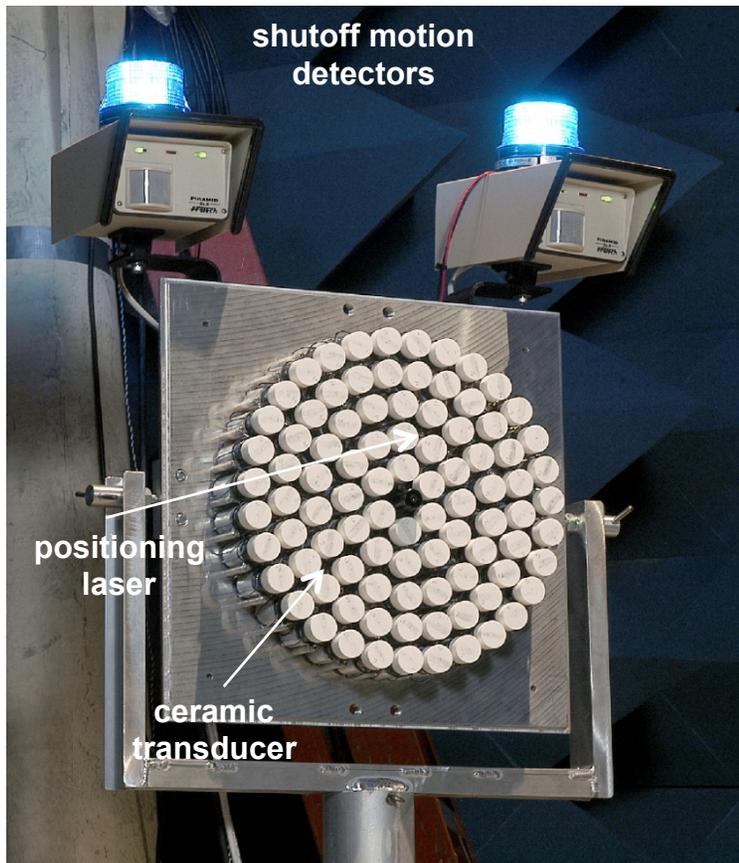
- The Rayleigh wave over a finite length void can be described in terms of two harmonic waves traveling in opposite directions.

$$y(x, t) = Ae^{j(\omega t - kx)} + Be^{j(\omega t + kx)}$$

where A and B are complex amplitudes.

Acoustic-Laser NDE

- Parametric acoustic array (PAA):



[Courtesy of MIT Lincoln Laboratory]

3000 Watt Power Supply

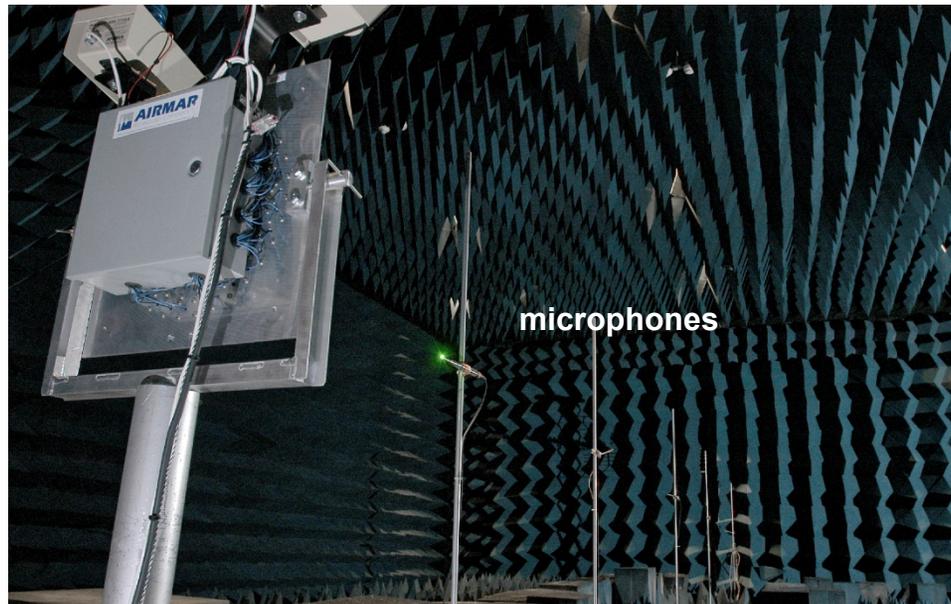


Safety Lockout Switches



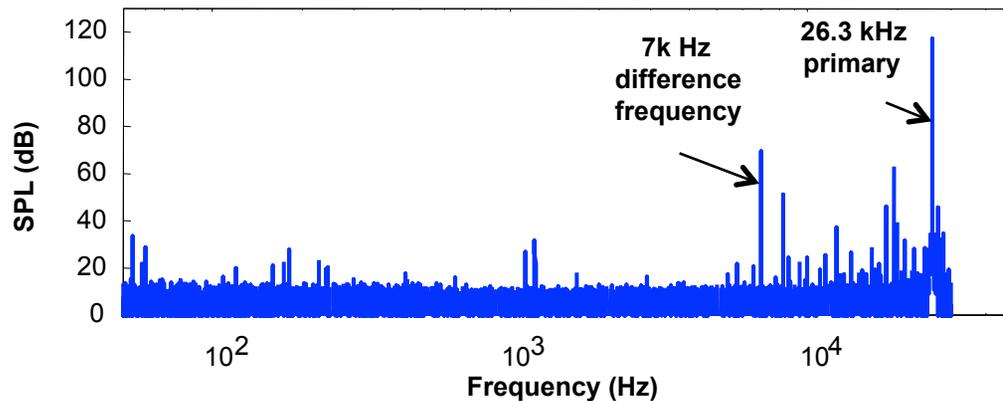
Acoustic-Laser NDE

- Acoustic radiation pattern of the developed PAA:



**RF Anechoic
Chamber
Measurements**

[Courtesy of MIT
Lincoln Laboratory]

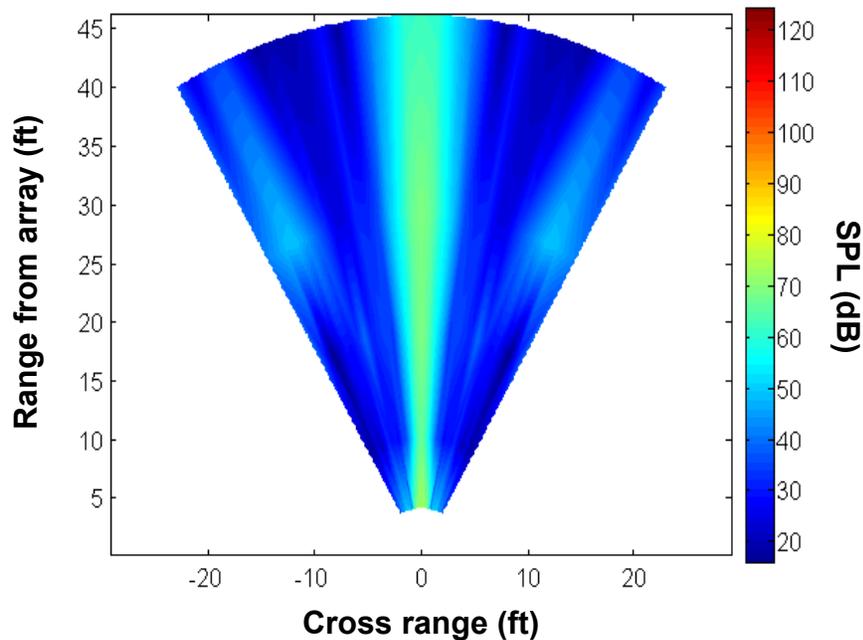


**Acoustic Spectrum
mic #3 on boresight**

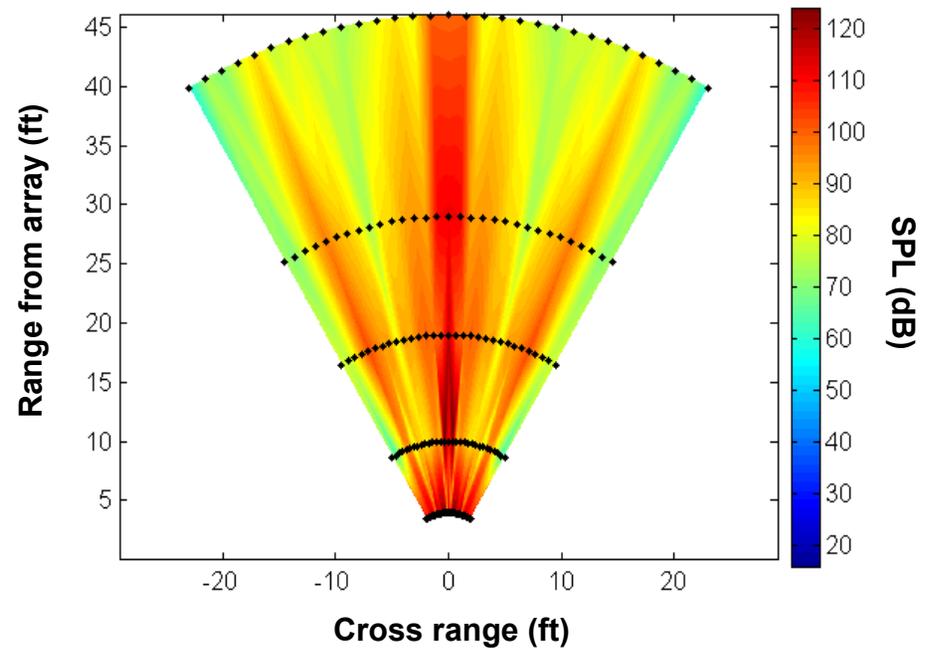
Acoustic-Laser NDE

- PAA radiation patterns at 7 kHz and 26.3 kHz:

Audible Difference Frequency 7 kHz



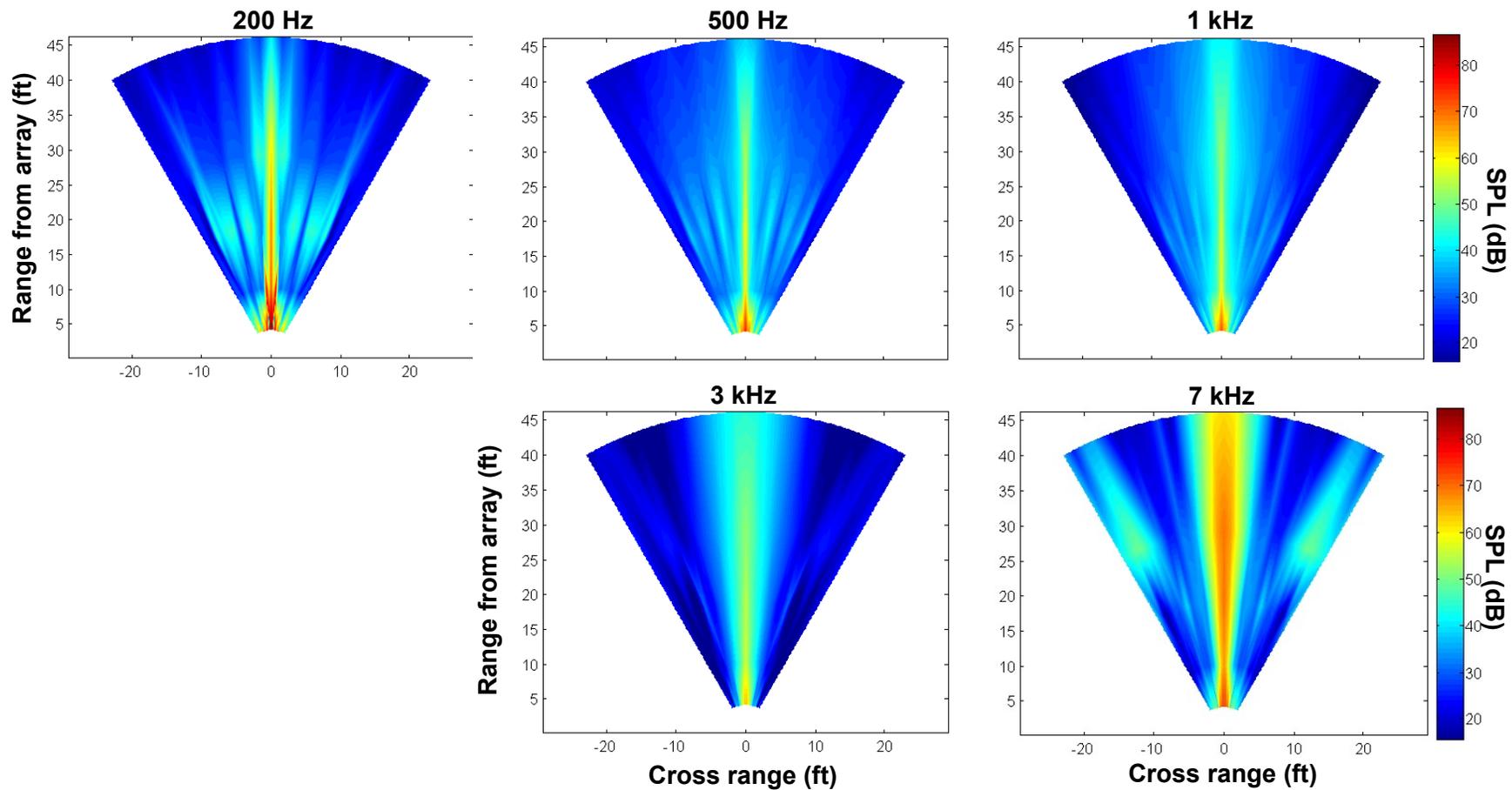
Ultrasonic Primary Beam 26.3 kHz



→ Acoustic waves by PAA is focused.

Acoustic-Laser NDE

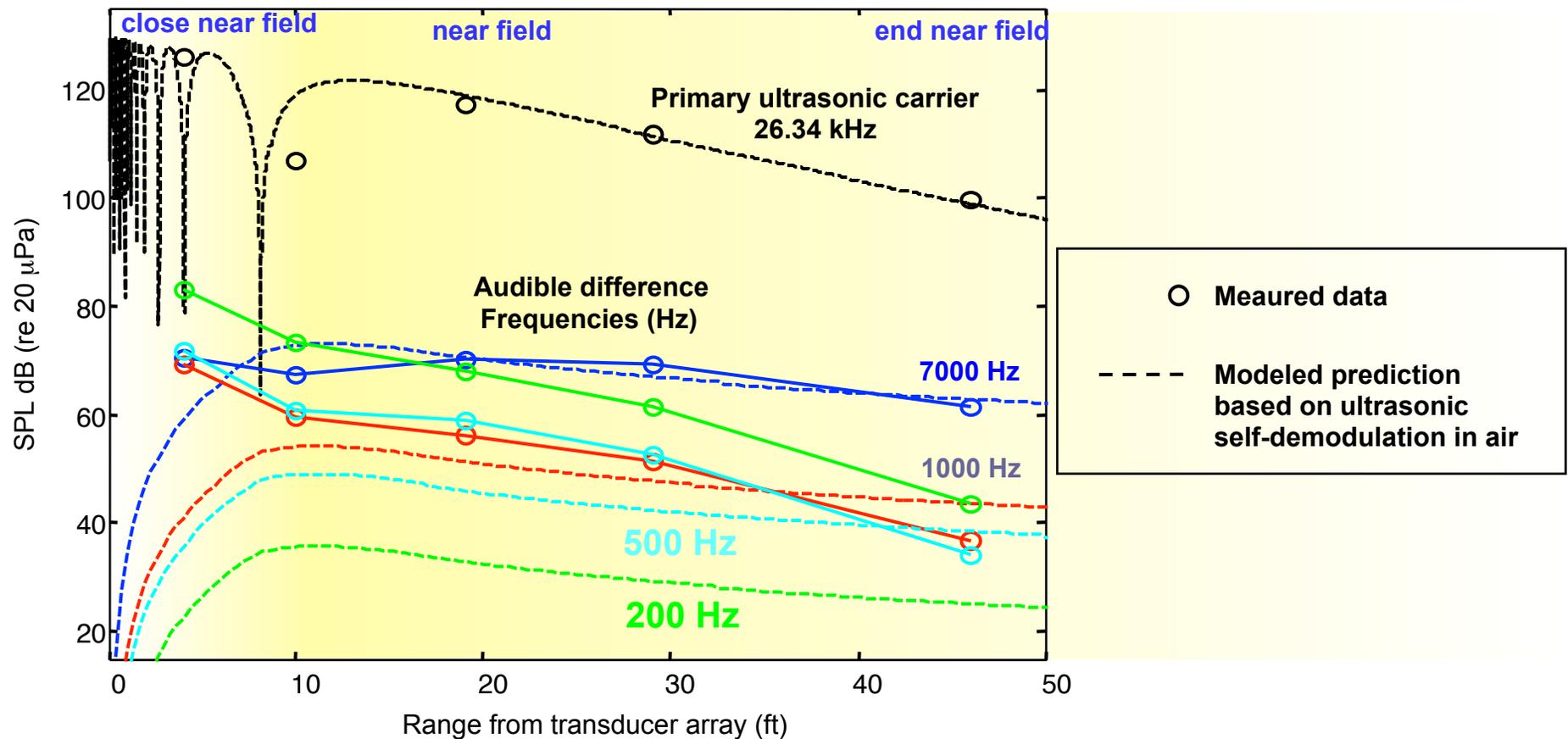
- Acoustic radiation patterns at different frequencies:



Acoustic-Laser NDE

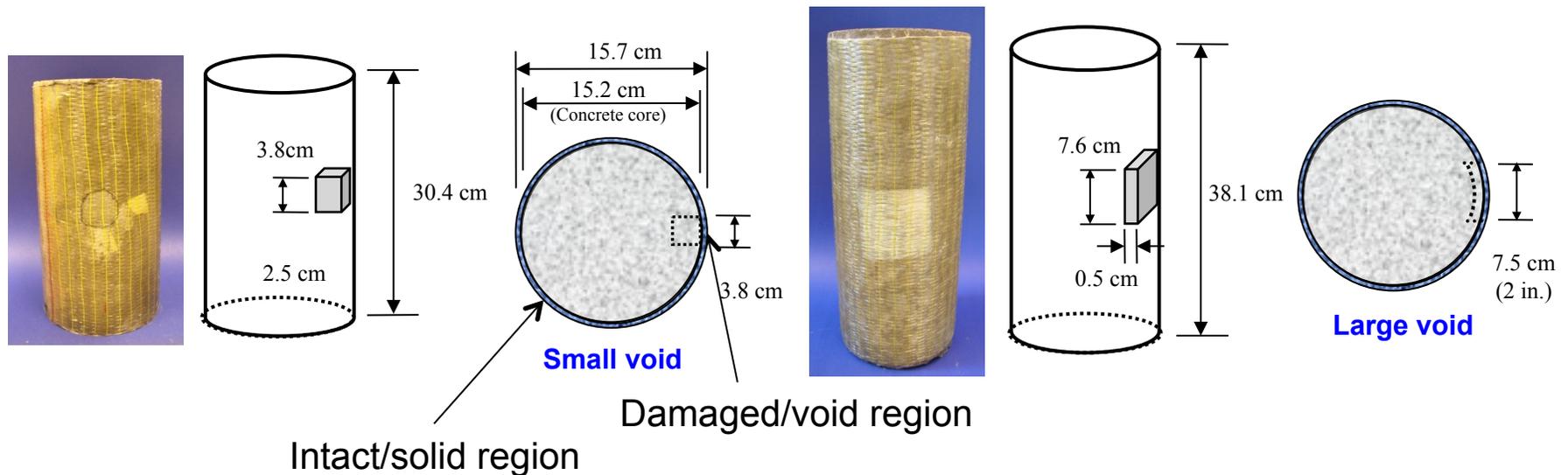
■ Acoustic power from PAA:

Low power amplifier



Experimental Result

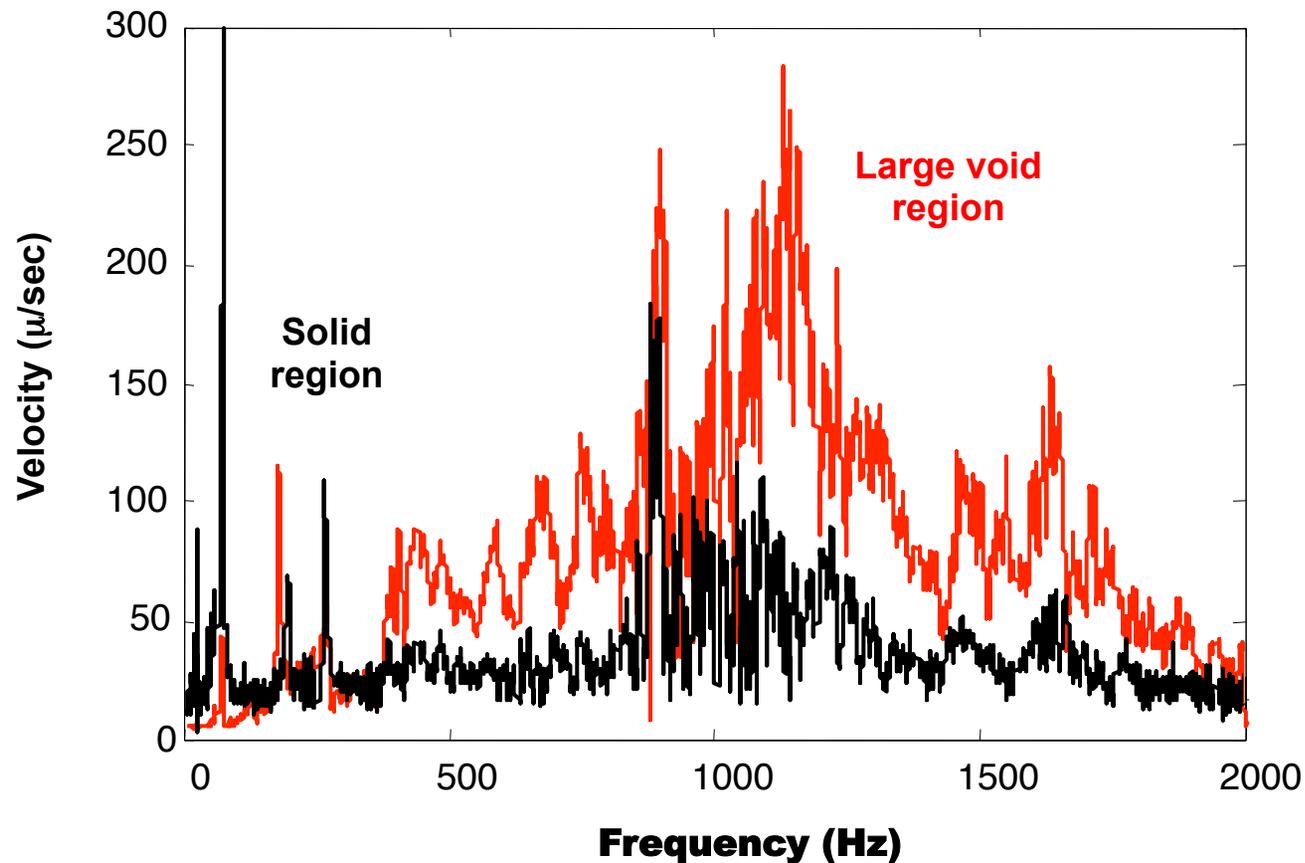
■ Specimen description



- Concrete mix ratio = water : cement : sand : aggregate = 0.45 : 1 : 2.52 : 3.21
- Glass FRP (GFRP) mix ratio = epoxy : glass fiber = 0.645 : 0.355
- GFRP type = Tyfo SHE-51A by Fyfe
- Epoxy = Tyfo S epoxy by Fyfe
- GFRP sheet thickness = 0.25 cm (0.1 in)

Experimental Result

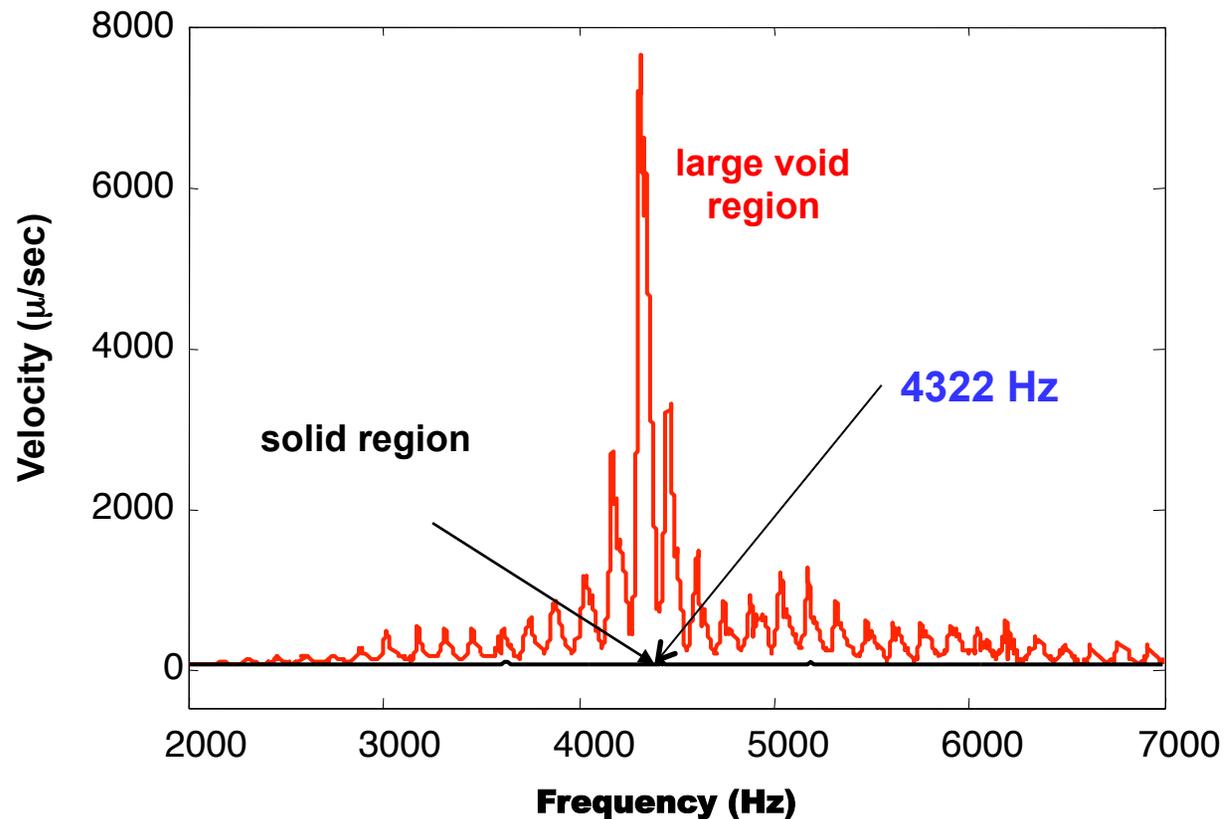
- Low frequency acoustic response using a loudspeaker source:



(Measurements were made at a distance of 30 m in an open area in Lexington, MA.)

Experimental Result

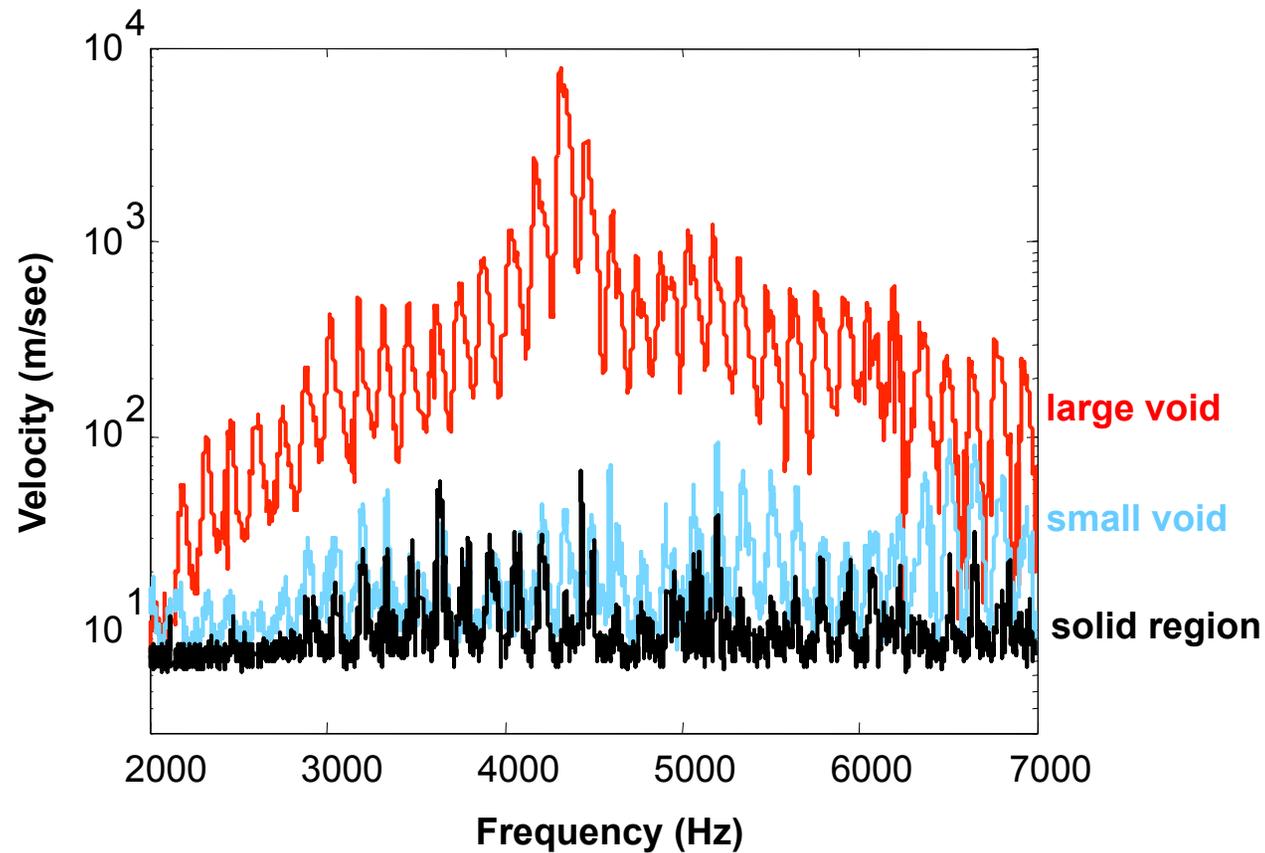
- High frequency acoustic response using the PAA:



→ Using a sound speed of 340 m/s shows that the $\frac{1}{2}$ wavelength of the resonance is approximately 2 inches which is the width of the large void.

Experimental Result

- High frequency acoustic response:



Experimental Result

■ Approximate 3D solution:

- Uniform circular plate with fixed edge supports in free vibration

$$\omega_{mn} = \frac{(\lambda a)_{mn}^2}{a^2} \sqrt{\frac{D}{\rho h}}$$

where $D = Eh^3/12(1-\nu^2)$ = flexural rigidity of the plate, E = Young's modulus, h = thickness of the plate, ν = Poisson's ratio, ρ = density of the material, $w = w(r, \theta, t)$ = transverse displacement in cylindrical coordinate as the function of spatial variables and time t . ($E = 21.5$ psi (148 GPa); $\rho = 1.4$ lb/in³ (1.5 kg/m³))

λa is found from the frequency equation; a = the radius of the circular plate, λ = eigenvalue of the frequency equation.

$$J_n(\lambda a) \frac{dI_n}{dr}(\lambda a) - I_n(\lambda a) \frac{dJ_n}{dr}(\lambda a) = 0$$

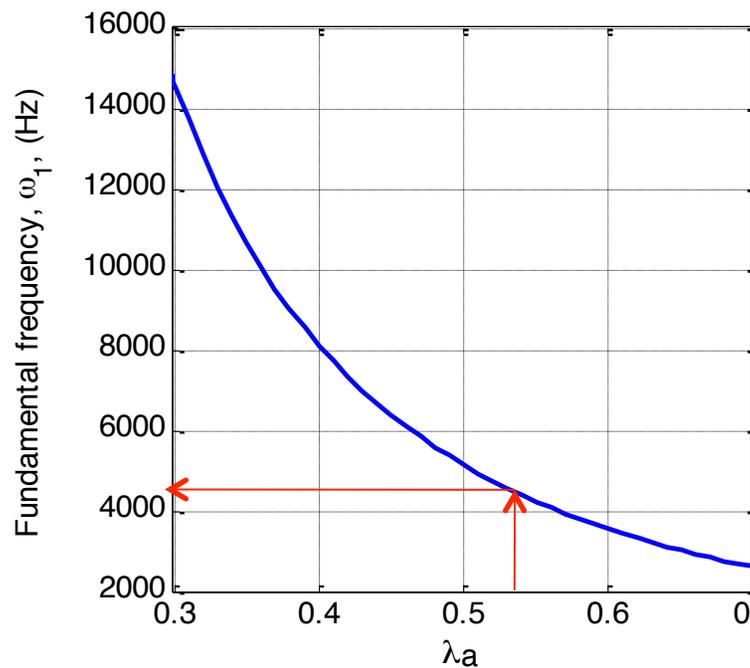
where

$$J_n(\lambda a) = \left(\frac{\lambda a}{2}\right)^n \sum_{k=0}^{\infty} \left\{ \left[\frac{-(\lambda a)^2}{4} \right]^k / k! \Gamma(n+k+1) \right\} = \text{Bessel function of the first kind}$$

$$I_n(\lambda a) = \left(\frac{\lambda a}{2}\right)^n \sum_{k=0}^{\infty} \left\{ \left[\frac{(\lambda a)^2}{4} \right]^k / k! \Gamma(n+k+1) \right\} = \text{modified Bessel function of the first kind}$$

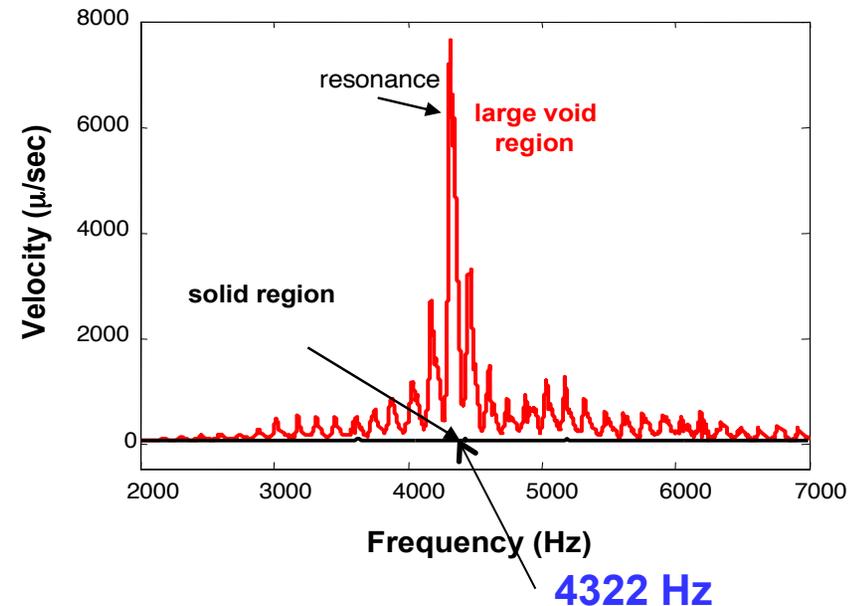
Experimental Result

- Approximate 3D solution:



$$\lambda a = 0.532 \rightarrow 4512 \text{ Hz}$$

High Frequency Source (PAA)

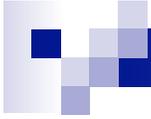


→ Difference is attributed to i) non-perfectly shape of the delamination, and ii) the variation in boundary condition.



Summary

- The proposed acoustic-laser technique is capable of remotely exciting a fiberglass-concrete system and collecting the surface dynamic signature from the system.
- Surface dynamic signature of the intact (solid) region in a multi-layer fiberglass-concrete system is different from the one of the delaminated (void) region. → A database relating surface dynamic signature and delamination/debonding characteristics can be established.
- High velocity measurements are remotely observed at the debonding location and at the resonant frequency relating to the debonding geometry.
- Possible use for detecting surface concrete cracking and steel corrosion



Thank you for your attention.

Questions?