

Portland Cement Concrete  
Early Age using Embedded  
Temperature Sensors

**ALICE CHAO**

Graduate Student

RESEARCH

# CONCRETE HYDRATION HEAT A

AM

'S

DF:

ON HEAT AND

ON ENERGY

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# CONCRETE HYDRATION HEAT A

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ON HEAT AND

ON ENERGY

...king during hydration can le  
with **quality concern, time co**

...e found on the investigation  
...ded fiber optic temperature

ALS,  
TS &  
S

EXPERIMENTAL SET NO. 2  
(JULY-SEPT 2011)

CONCRETE SPECIMENS

produces the greatest rate of heat  
amount of heat is developed with  
compounds that account for the  
lowest rates of reaction with water  
 $C_2S$  (dicalcium silicate)  $>$   $C_3A$   
(aluminoferrite).

on and total heat liberated are

2

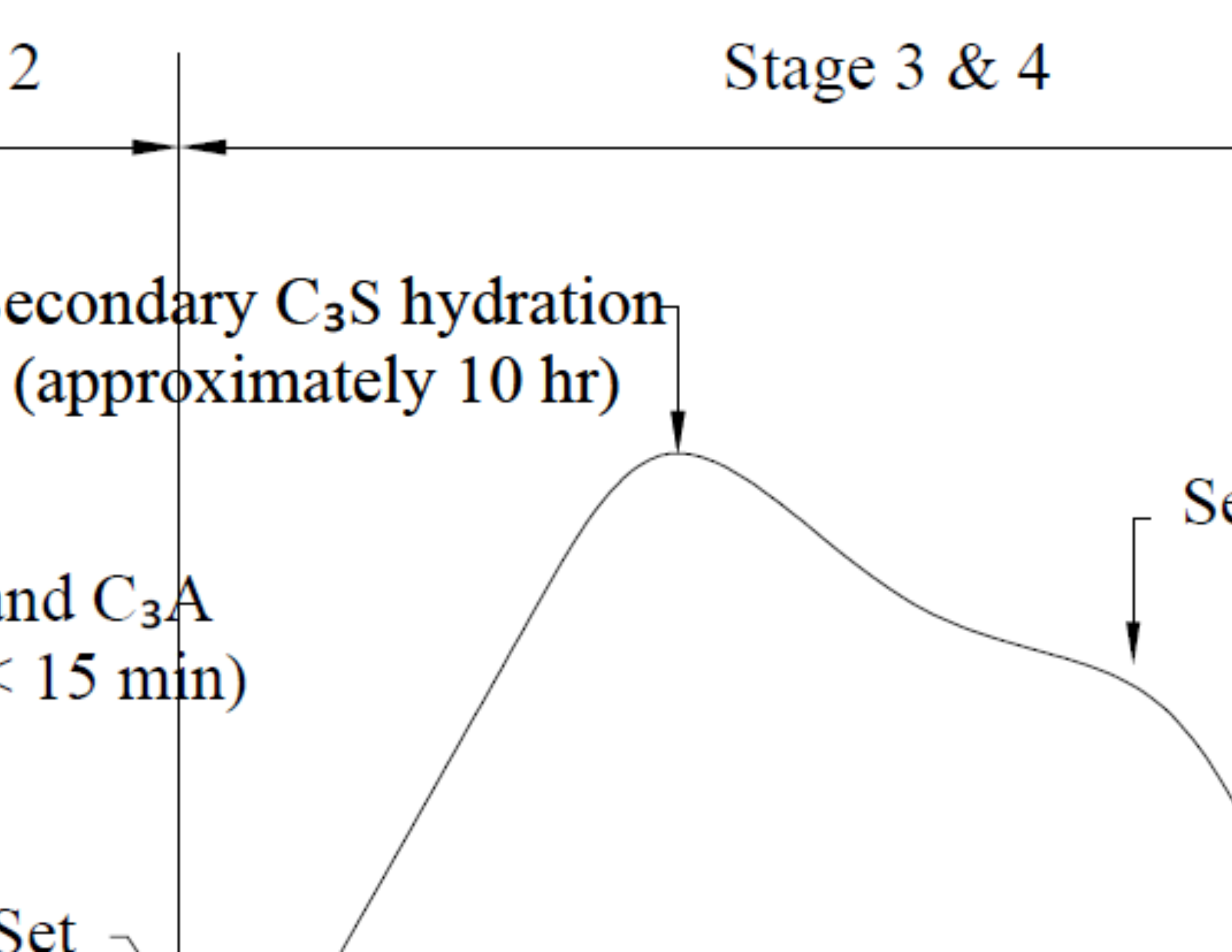
Stage 3 & 4

secondary  $C_3S$  hydration  
(approximately 10 hr)

and  $C_3A$   
( $< 15$  min)

Set

Se



and reliability, more accurate, mu  
g in a range of structural materi  
c sensors are fragile and therefor  
ptic sensors used in civil enginee  
of a single measurement point at



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in, temperature and vibration simultaneously

experiments under adiabatic conditions to  
cement concrete.

temperature variation within concrete structure  
thermocouple sensors.

performed isothermal calorimetry test to study  
hydration heat.

(2002) studied the impacts of high temperature

midt methods.

uted FOS on to full-scale prestressed c

methods for calculating activation ener

tion, radiation and shading effects into

BG sensors in over 10 bridges in China

view of FOSs used in I35W bridge in M

l to predict early age temperature profil

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condition, using FP fiber optic temp

sor.

From the measured data, the amount of

were calculated using theoretical m

Dimension and w-c ratio used in ex

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MATERIALS,  
EQUIPMENTS &  
TOOLS

SET NO. 1  
(2011)

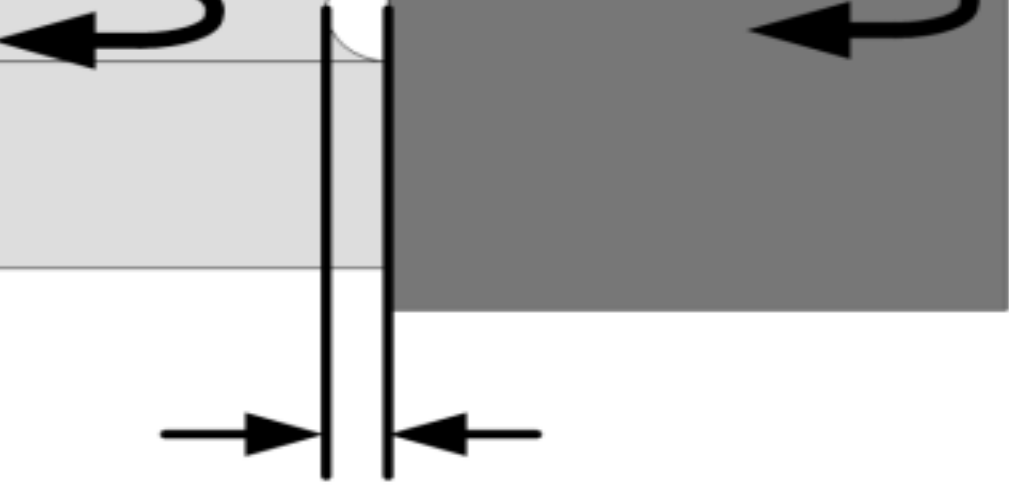
EXPERIMENT  
(JULY)

SPECIMENS

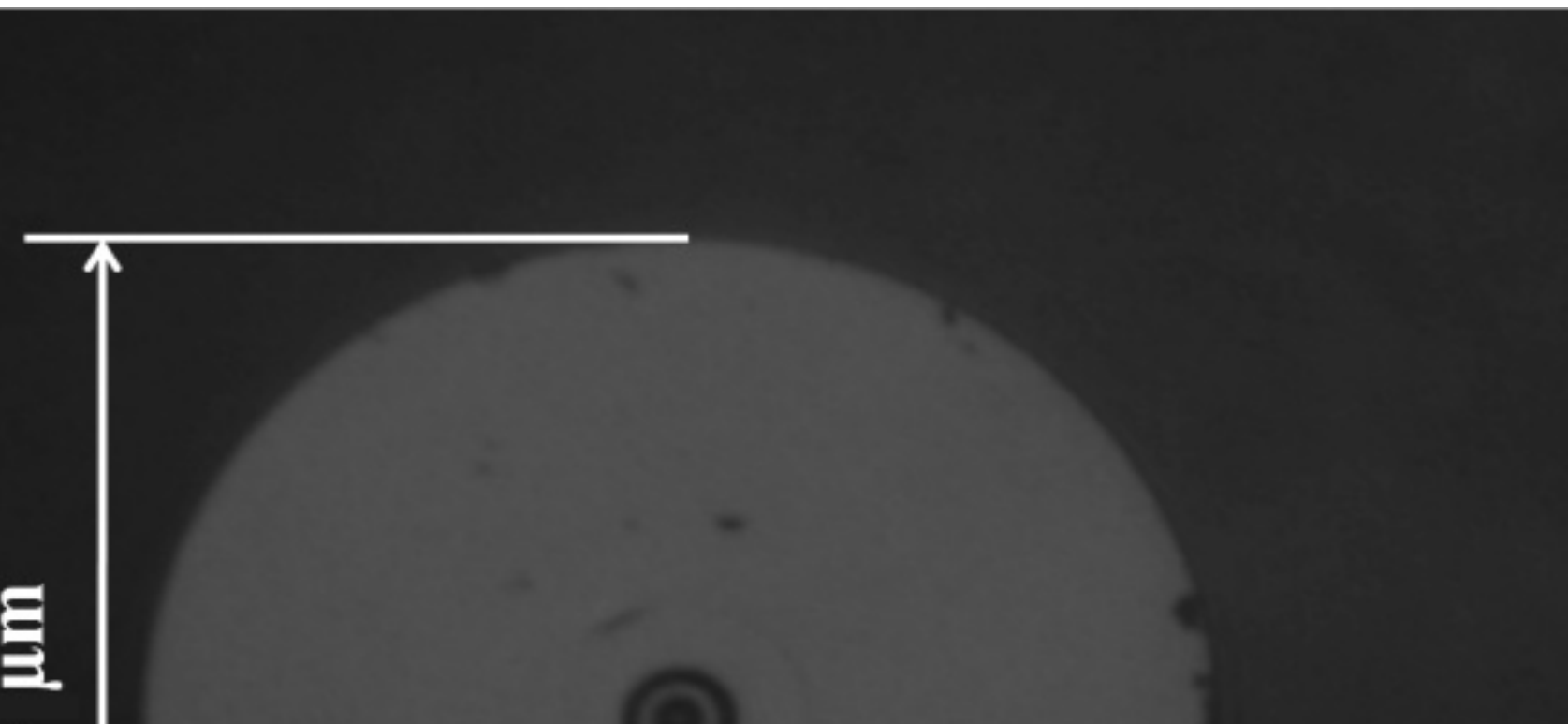
CONCRETE



8" Specimens		3" x 3"	
w/c-ratio		Water	
0.50	0.60	0.4	0.45
1.510	1.510	0.637	0.637
2.562	2.562	1.081	1.081
3.719	3.719	1.569	1.569



Micro dip  
1-2 $\mu\text{m}$



spec  
expa  
mode

Univ  
Elec  
Cent

nt from the first experimental

of surrounding conditions on

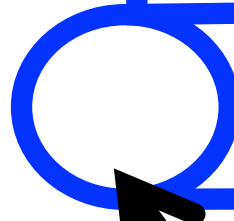
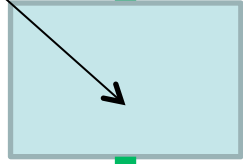
was found in the first experin

temperature changes when th

value, which was 25 °C in th

erature difference at the surfa

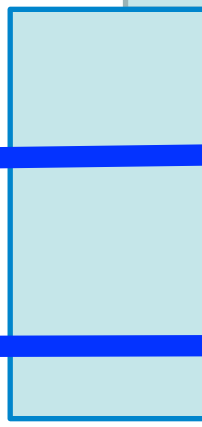
CN7500



Styrofoam Chamber

1-1-1 ft<sup>3</sup>

Optical Circula





CONTROLLED  
NUMBER

ROFOAM  
(9.5"X12")



MONITOR

COMPUTER  
TOWER











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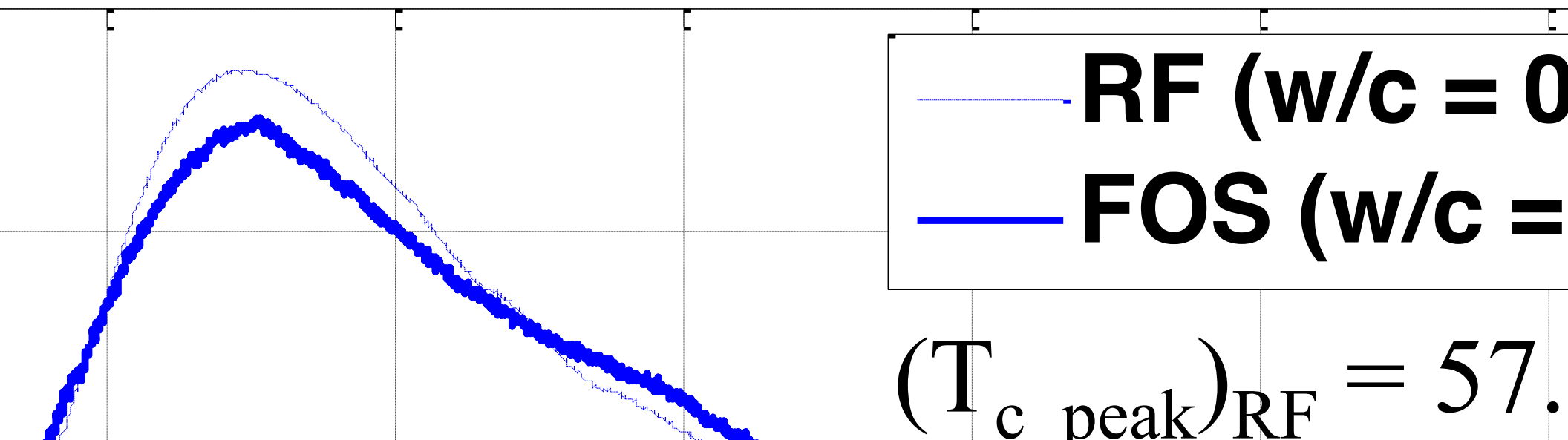
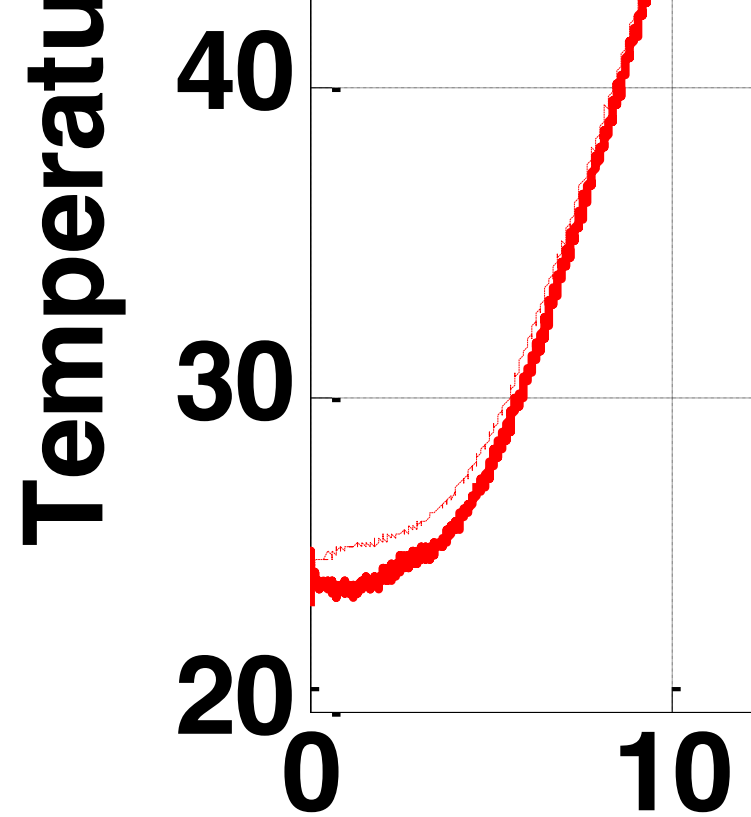
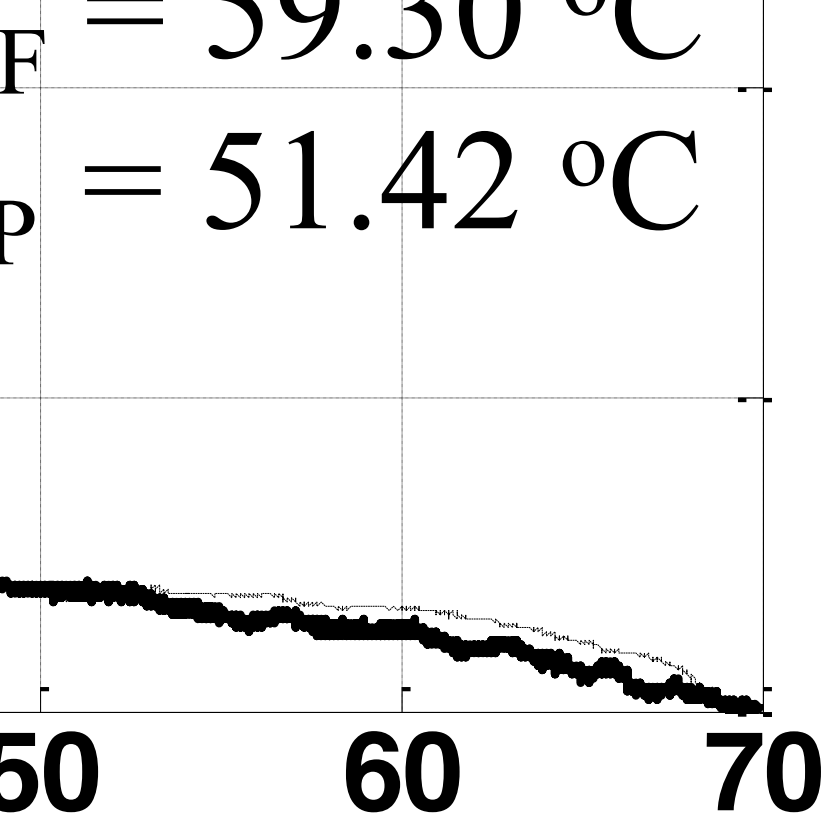
AM

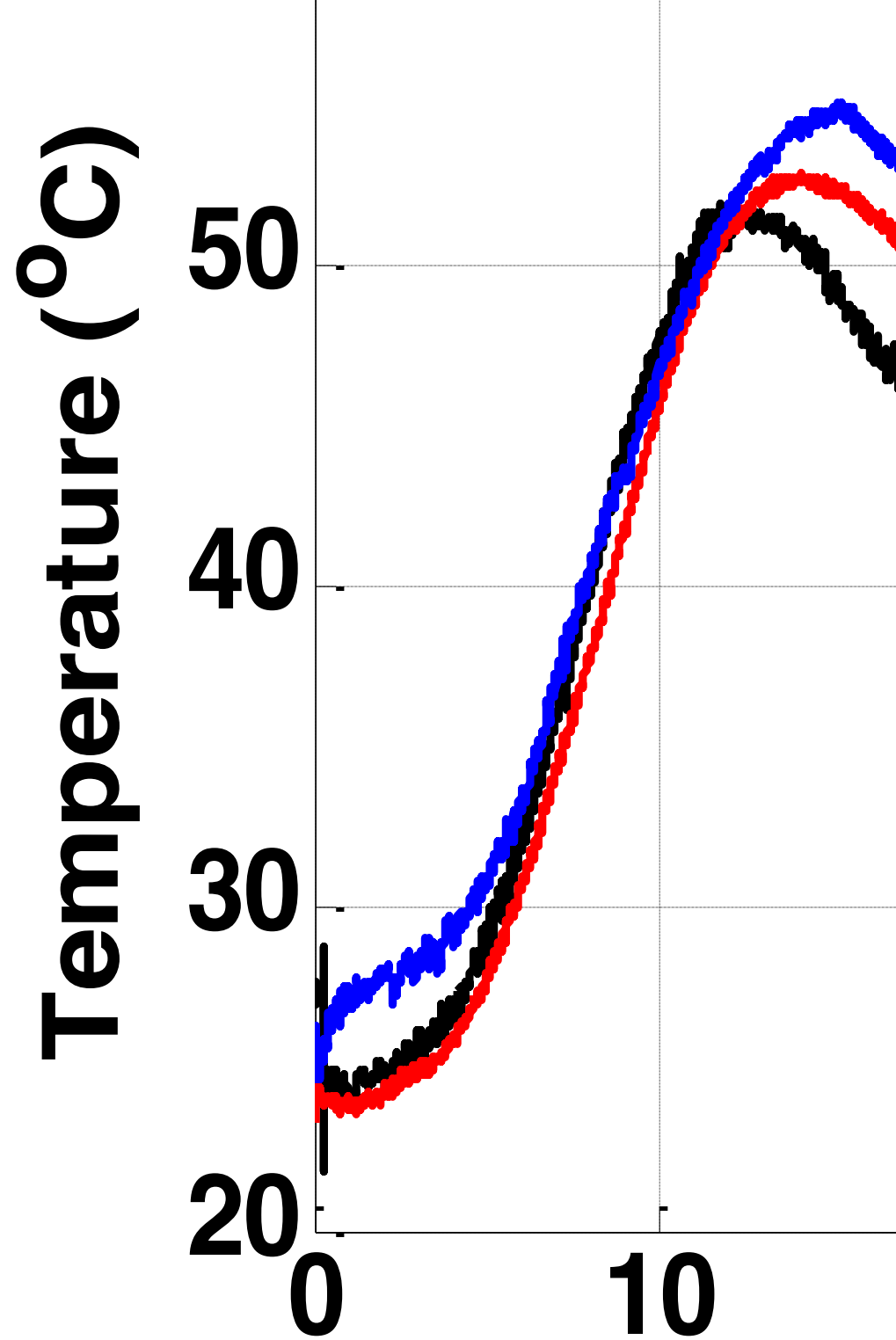
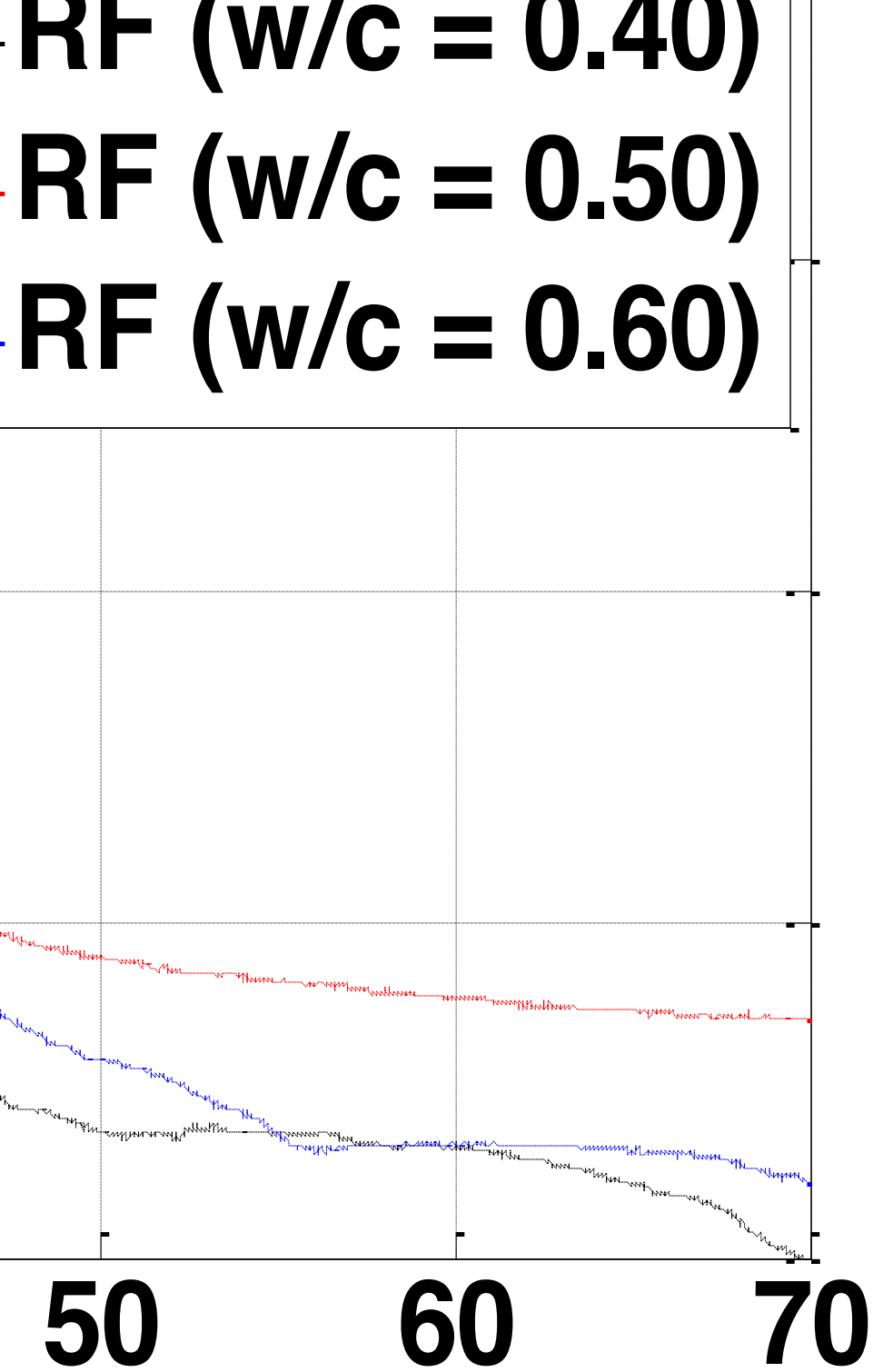
'S

DF:

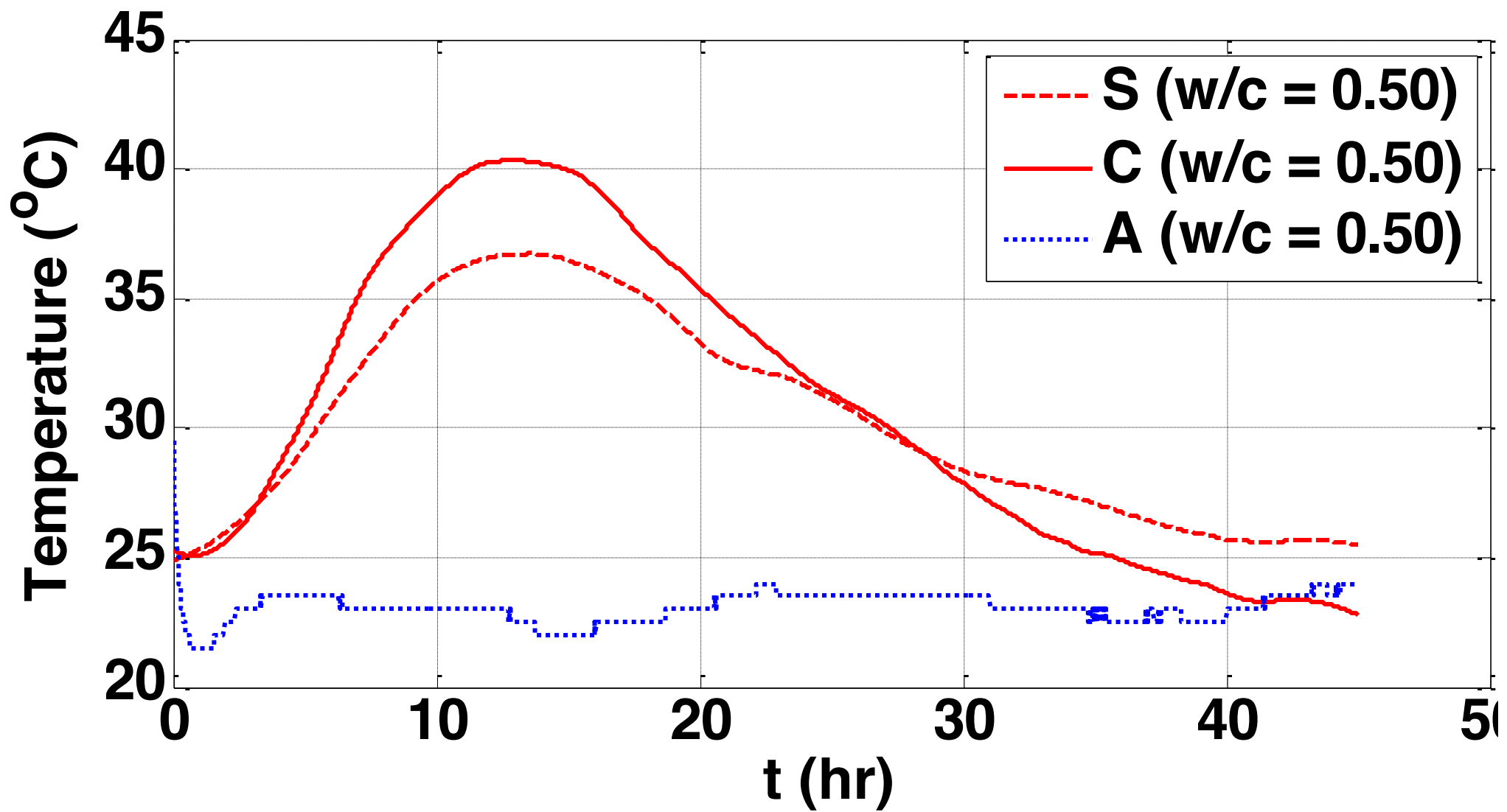
ON HEAT AND

ON ENERGY

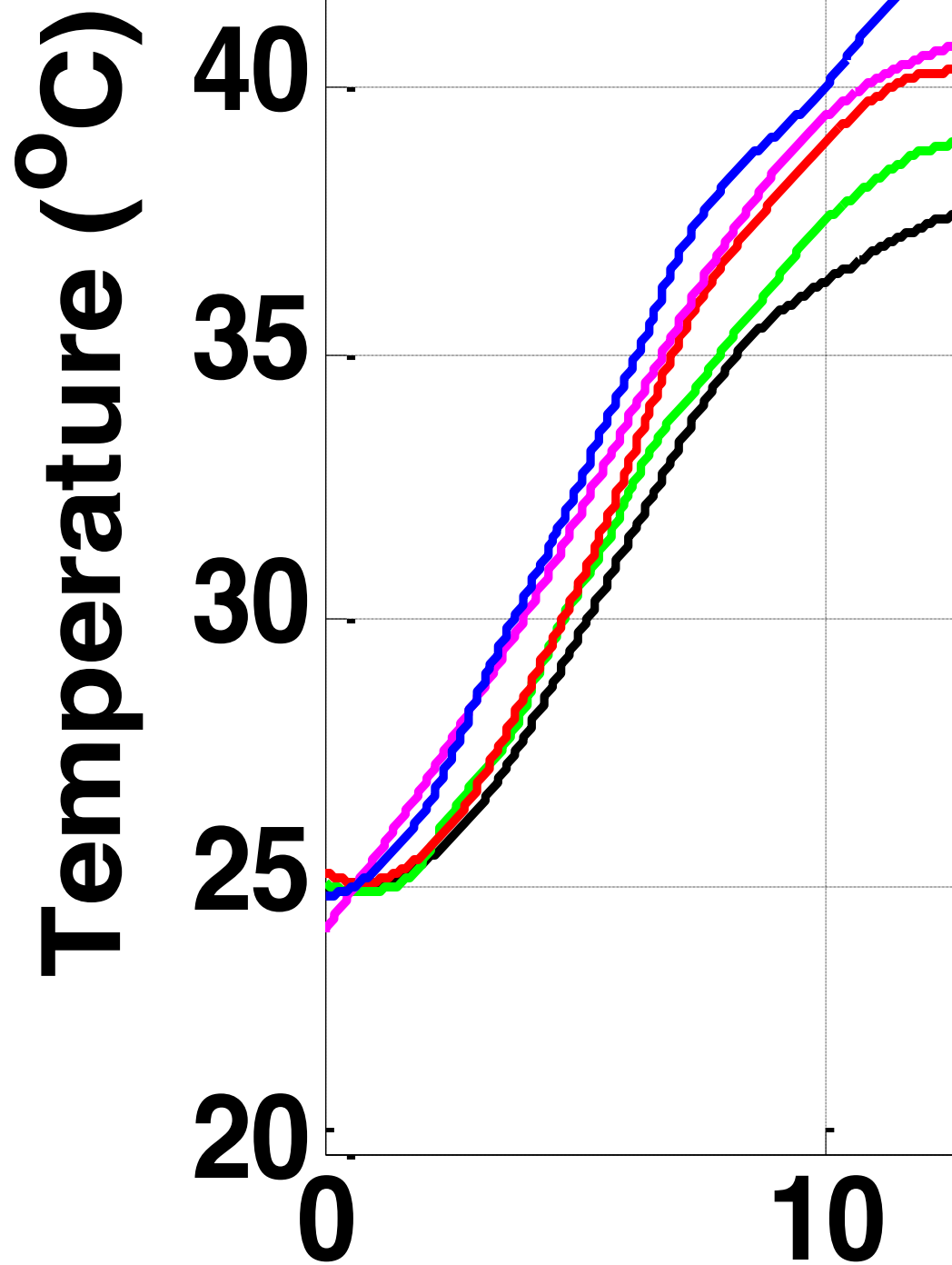
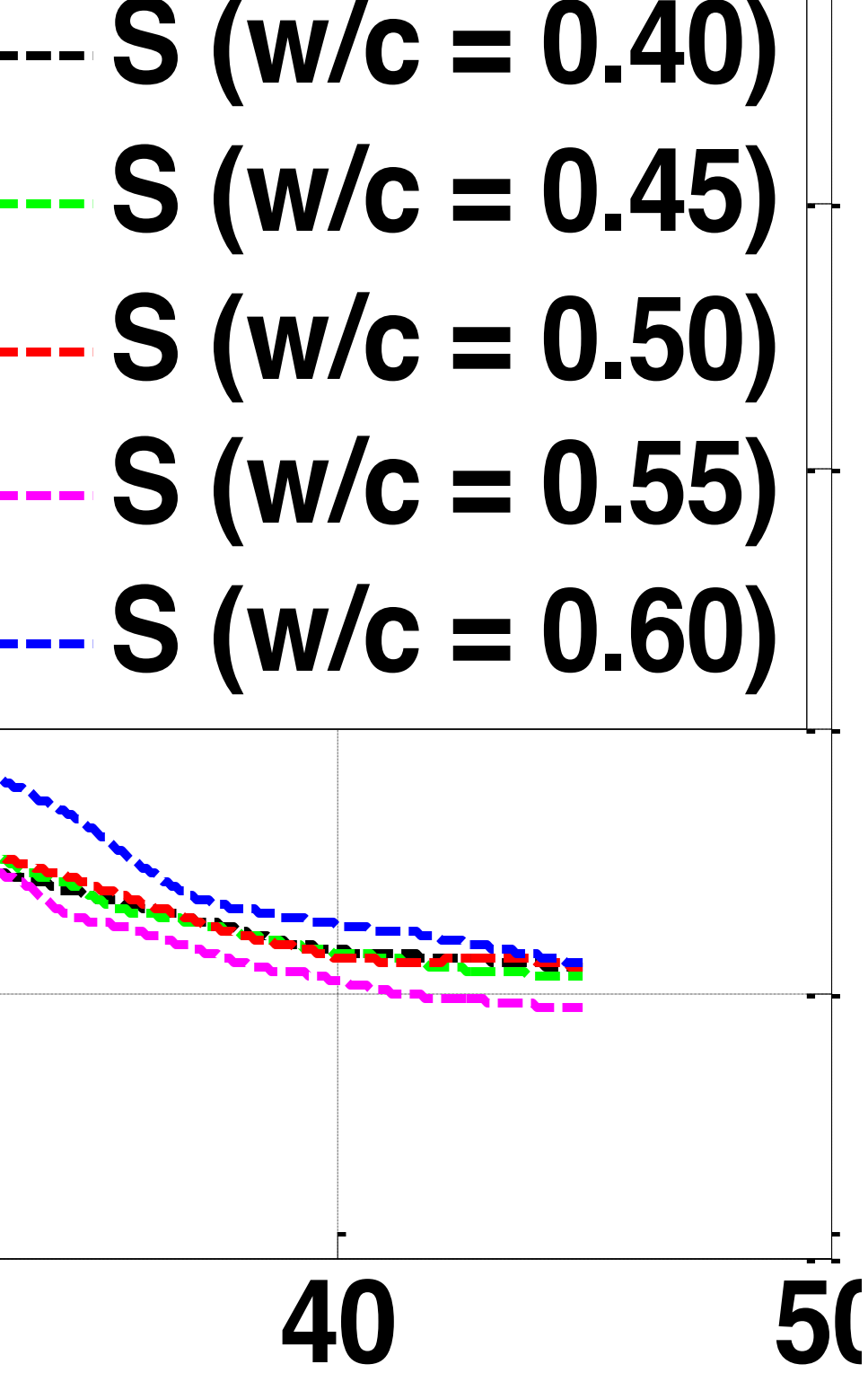




$$(T_{c\_peak})_C = 39.19 \text{ }^\circ\text{C}$$
$$(w/c = 0.45)$$



$$(T_{c\_peak})_S = 36.74 \text{ }^\circ\text{C}$$



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experimental sets.

- ◆ **1<sup>st</sup> Approach:** Used for  $E_a$  and heat of hydration
- ◆ **2<sup>nd</sup> Approach:** Used for  $E_{a1}$  and  $E_{a2}$  are 29000 J/mol
- ◆ Two values of  $E_a$  were seen in heat evolution within con
- ◆  $E_a = 29000$  J/mol was ob



commonly used in the pr  
ity for hydrated products

terogeneous and compose

ons the activation energy

temperature at instant time ( $^{\circ}\text{K}$ ),

degree of hydration (DOH) at instant time (unitless)

$H_h$  = heat of hydration and  $H_u$  = ultimate

$$H_h = H_u \times P_{\text{cem}} + 461P_{\text{slag}} + 1800P_{\text{FA-C}}$$

hydration heat (kJ/kg)

$P_{\text{cem}}$  = cement over total cementitious content

$P_{\text{slag}}$  = slag over total cementitious content,

hydration at time  $t$  (kJ/kg)

concrete specific heat (0.96kJ/kg/°C)

temperature (°C)

$$92 - 0.043T_c)(-0.00017 - C_p/H_u)$$

$$dH/dT_c = C_p$$

$$^{46} \cdot P_{C3S}^{0.227} \cdot \text{Blaine}^{-0.535} \cdot P_{SO_3}^{0.558} \cdot e^{\dots}$$

$$r/\text{cm})]/[0.194 + w/\text{cm}] + 0.5 \cdot P_{FA} + \dots$$

parameter (hr)

parameter

degree of hydration

$$/t_e)^\beta \times \alpha_u \times \exp(-\tau / t_e)^\beta \times \exp[E_a/R \dots]$$

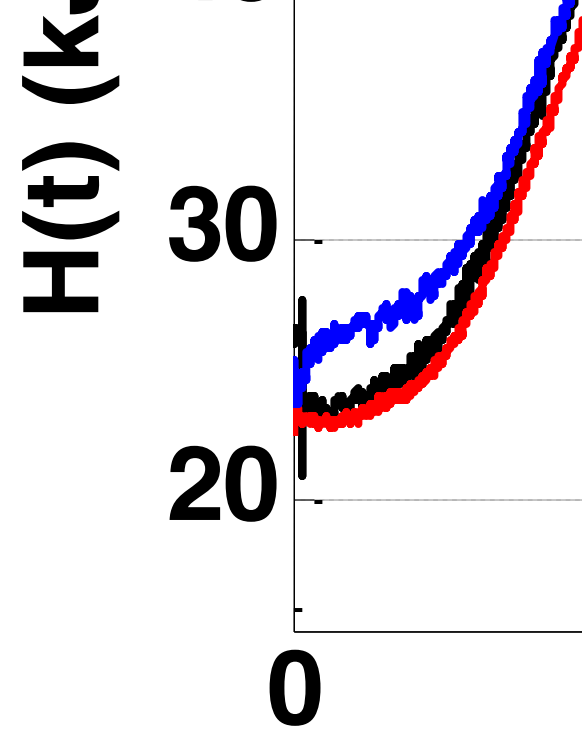
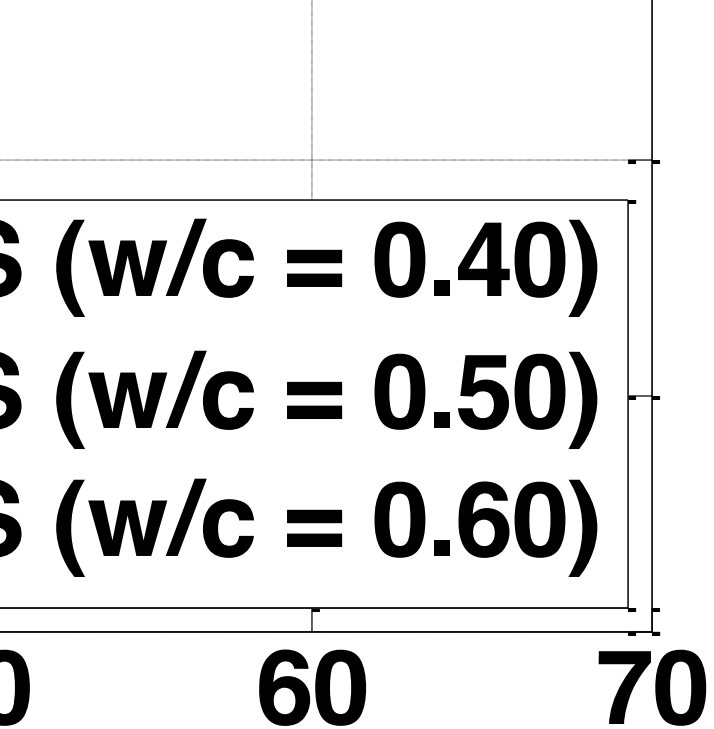
above

above

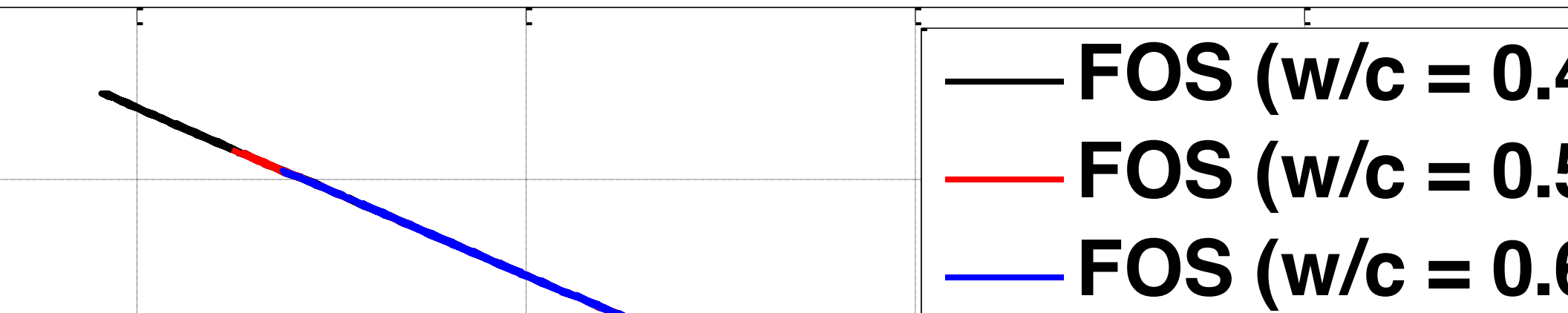
nt activation energy (J/mol)

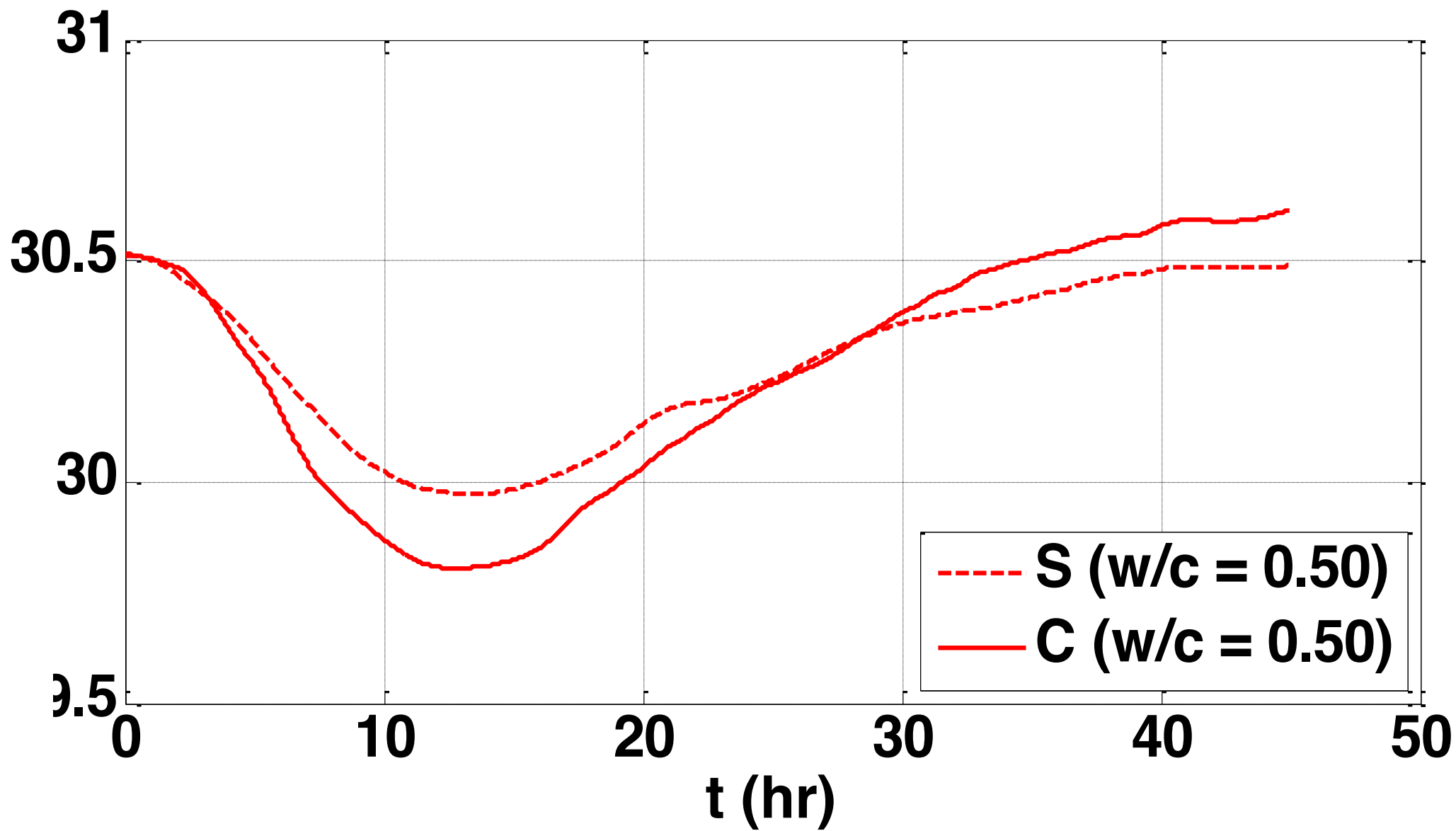
al gas constant ( $8.3144\text{J/mol}^\circ$ )

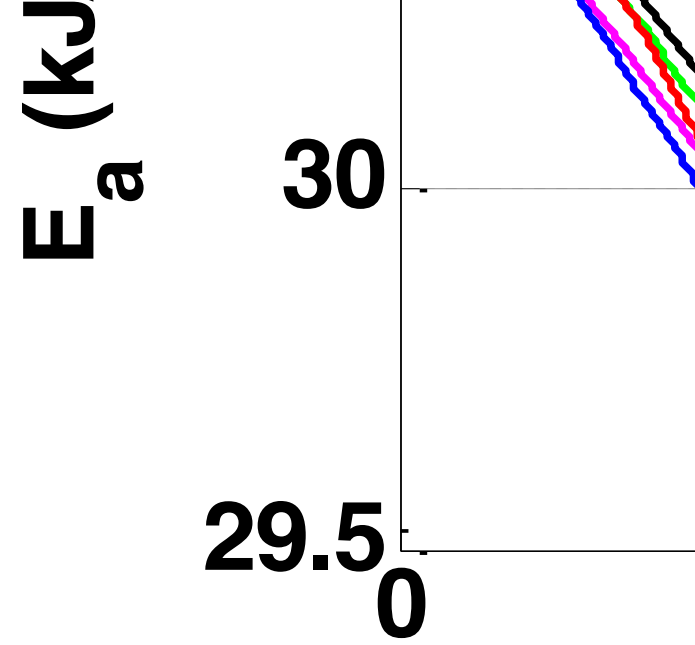
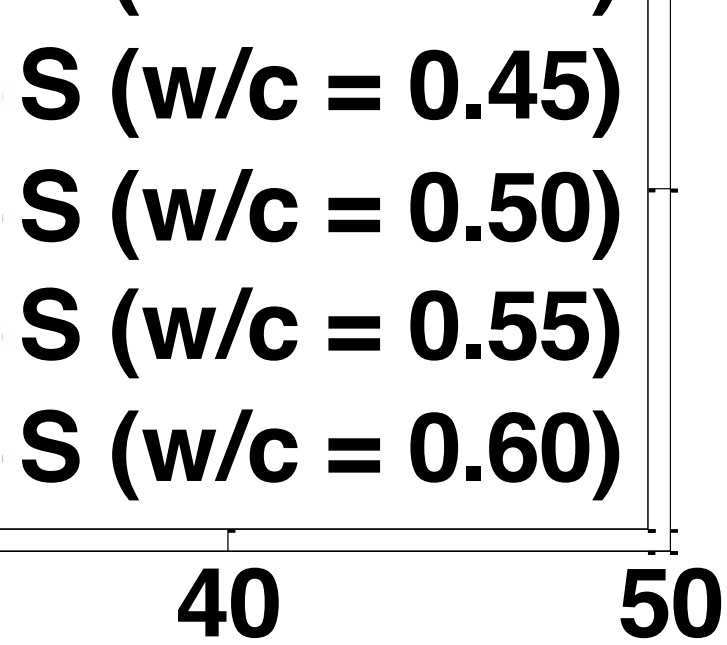
$P(t)$ , concrete hydration heat



Energy of  
 FOS w/c

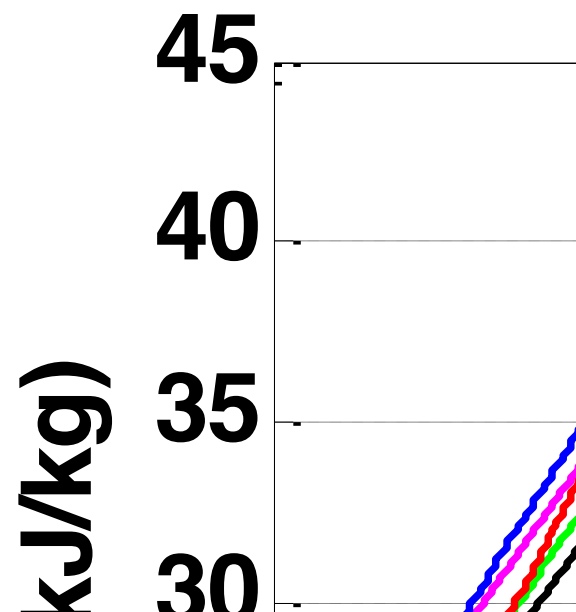
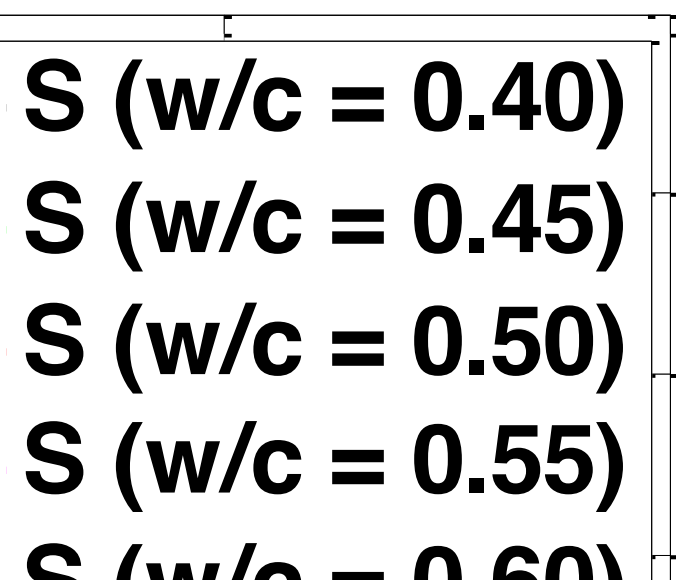




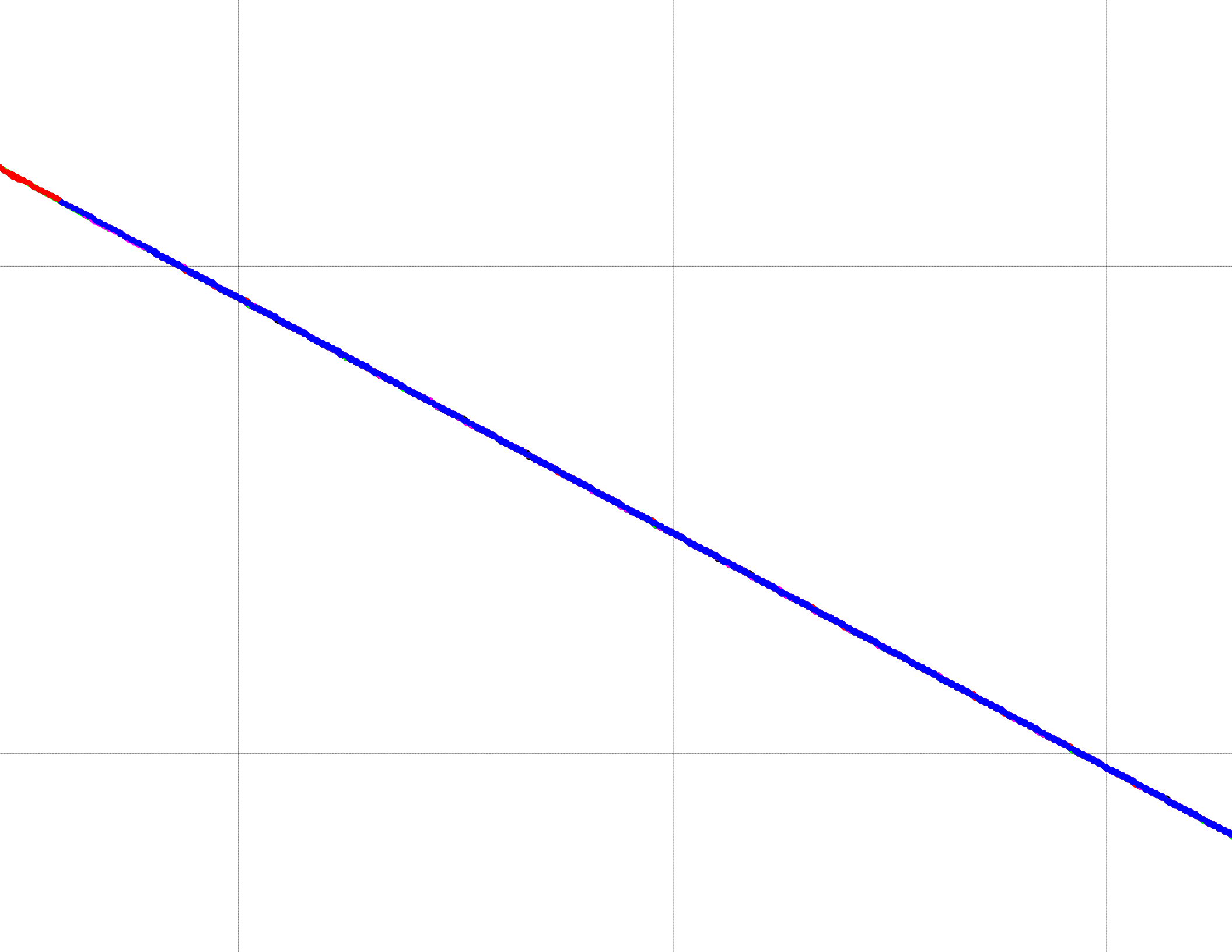


energy at  
various w/c

Figure







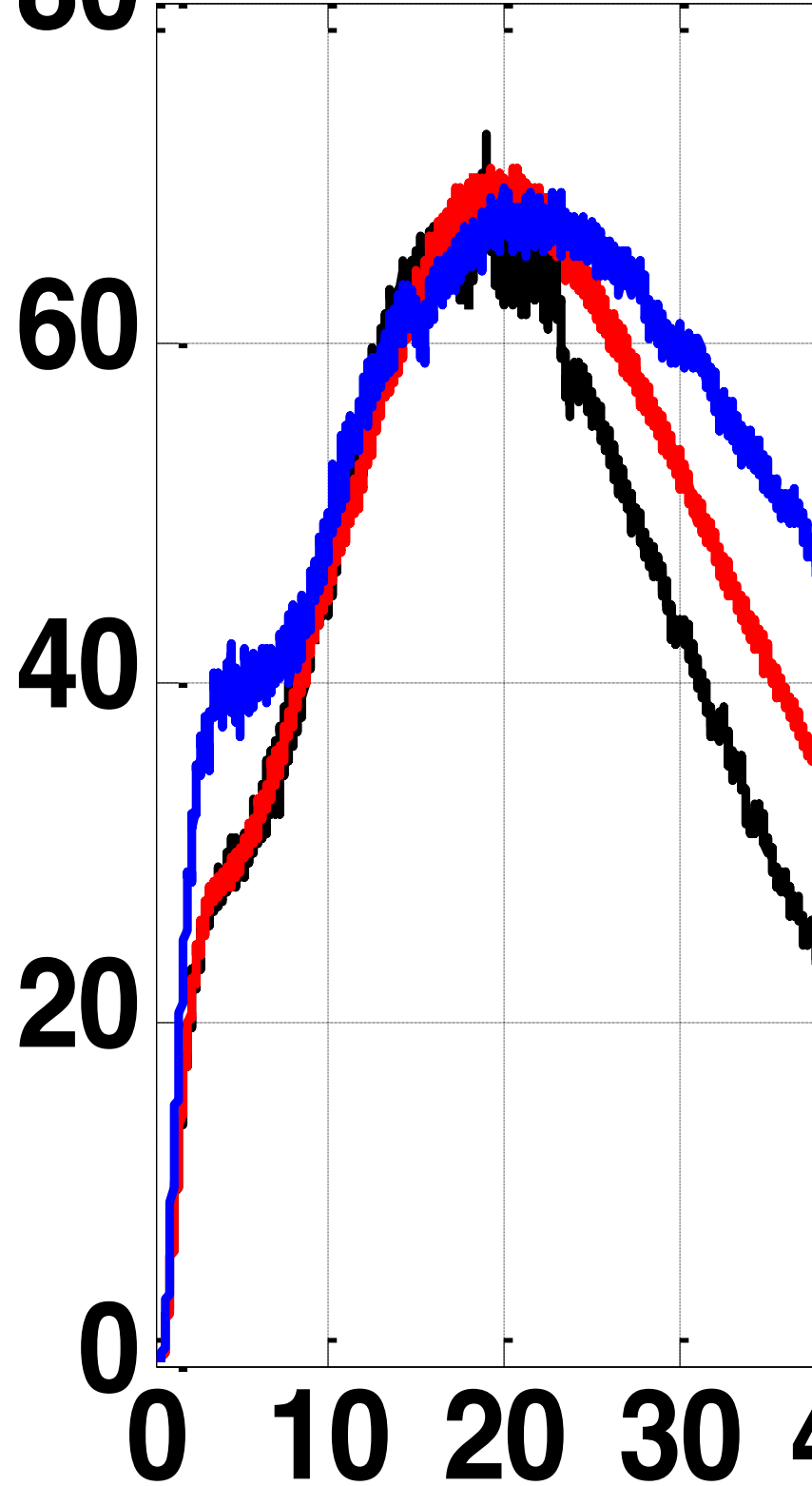
**OS (w/c = 0.4)**

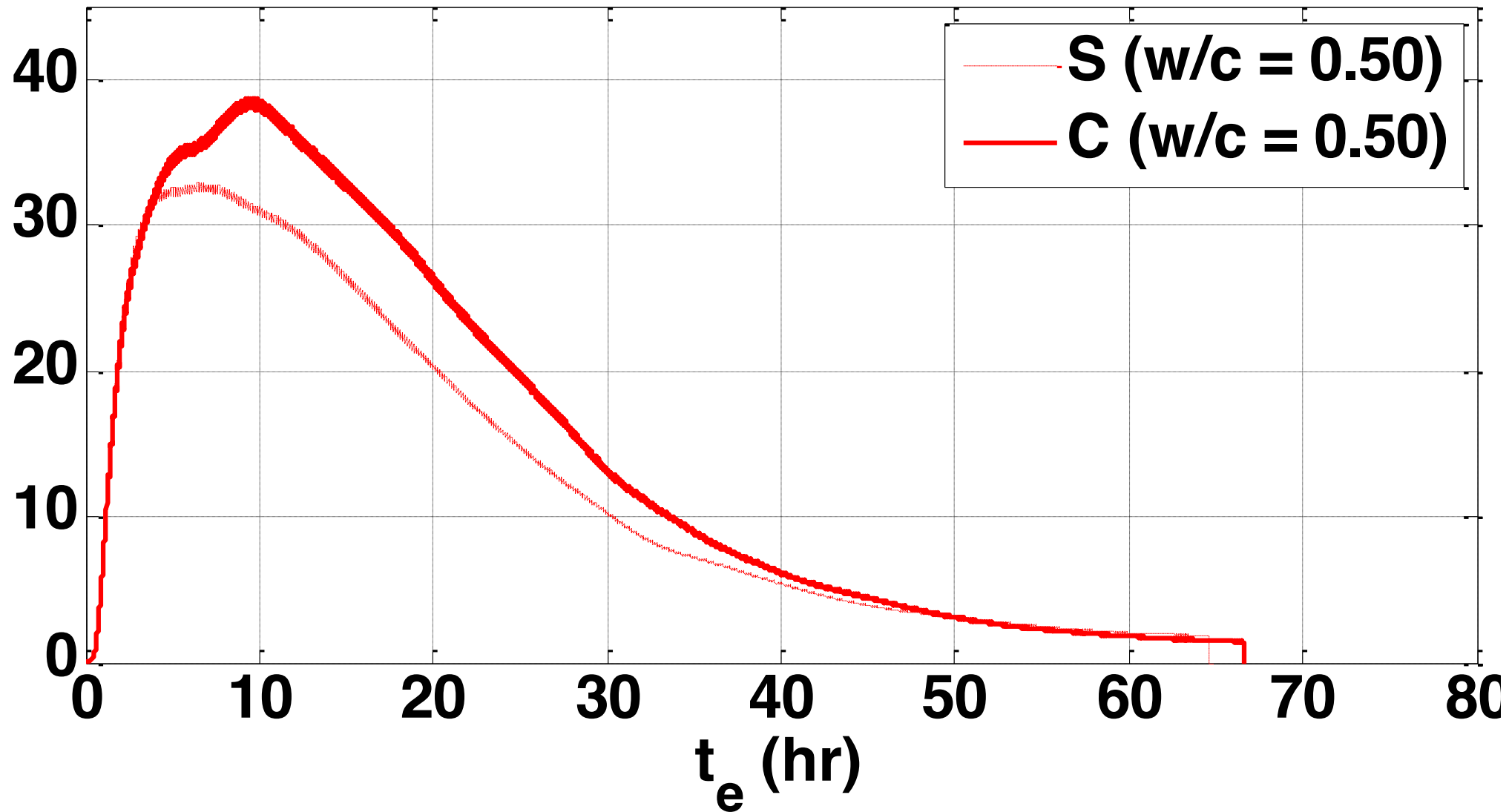
**OS (w/c = 0.5)**

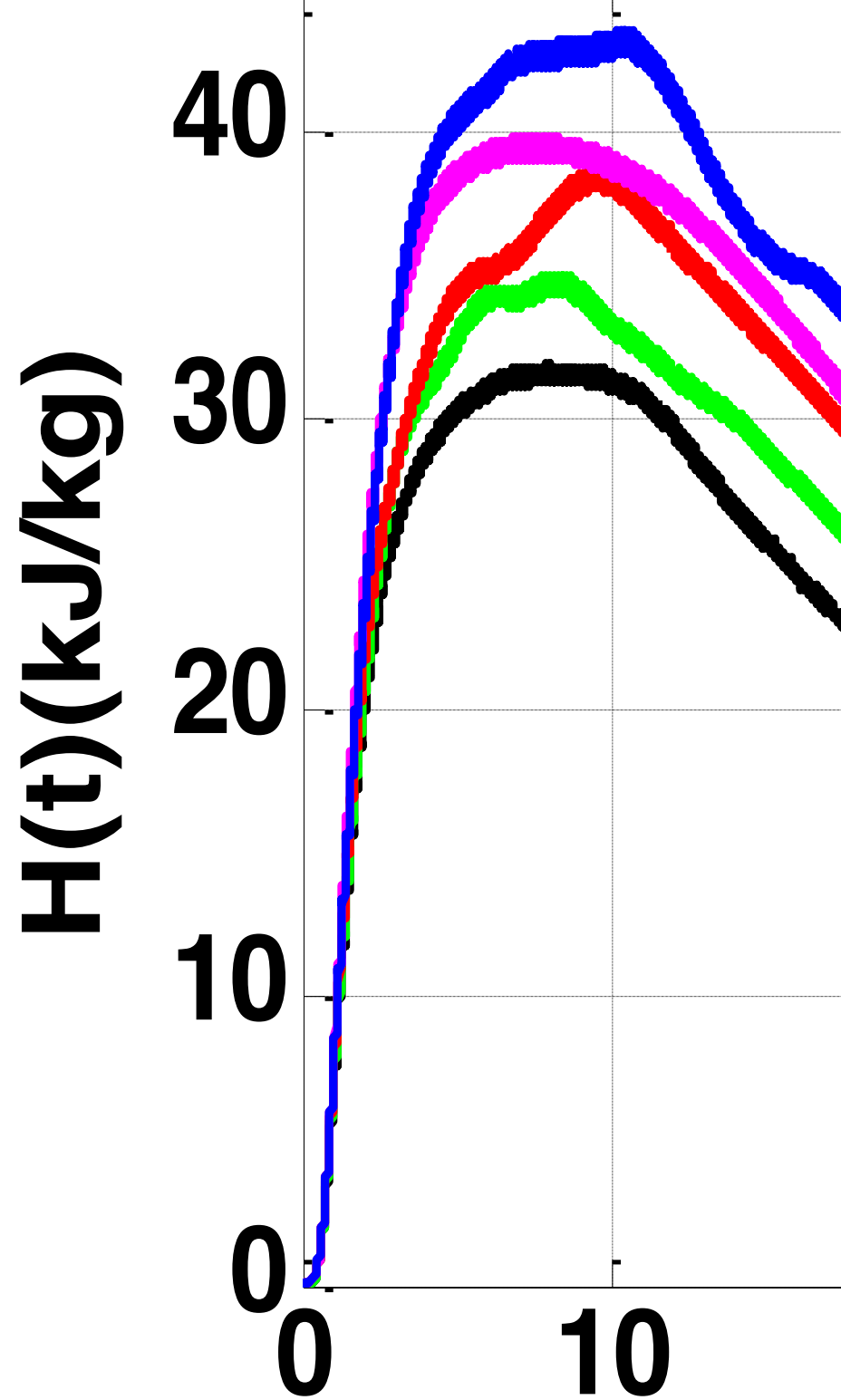
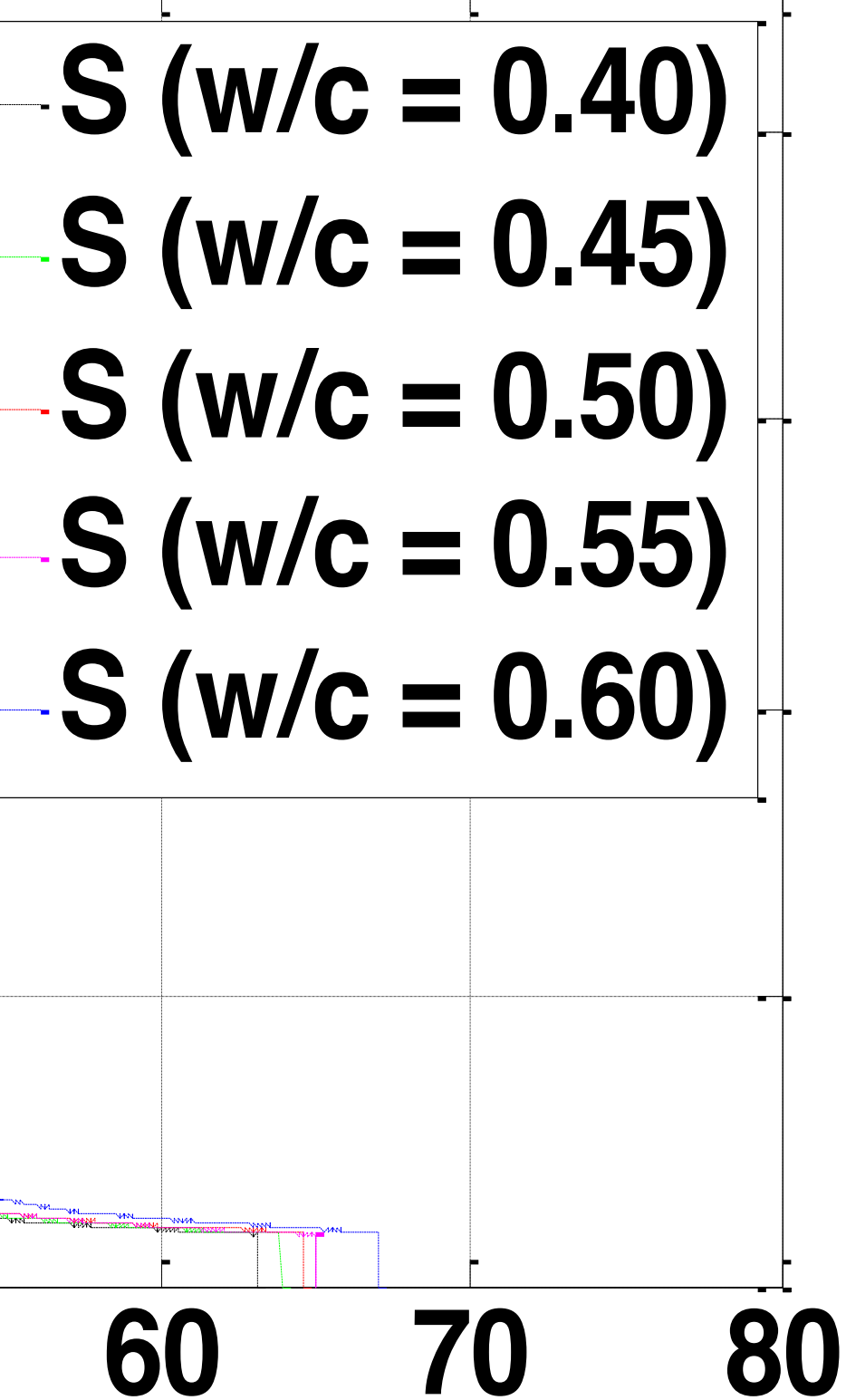
**OS (w/c = 0.6)**

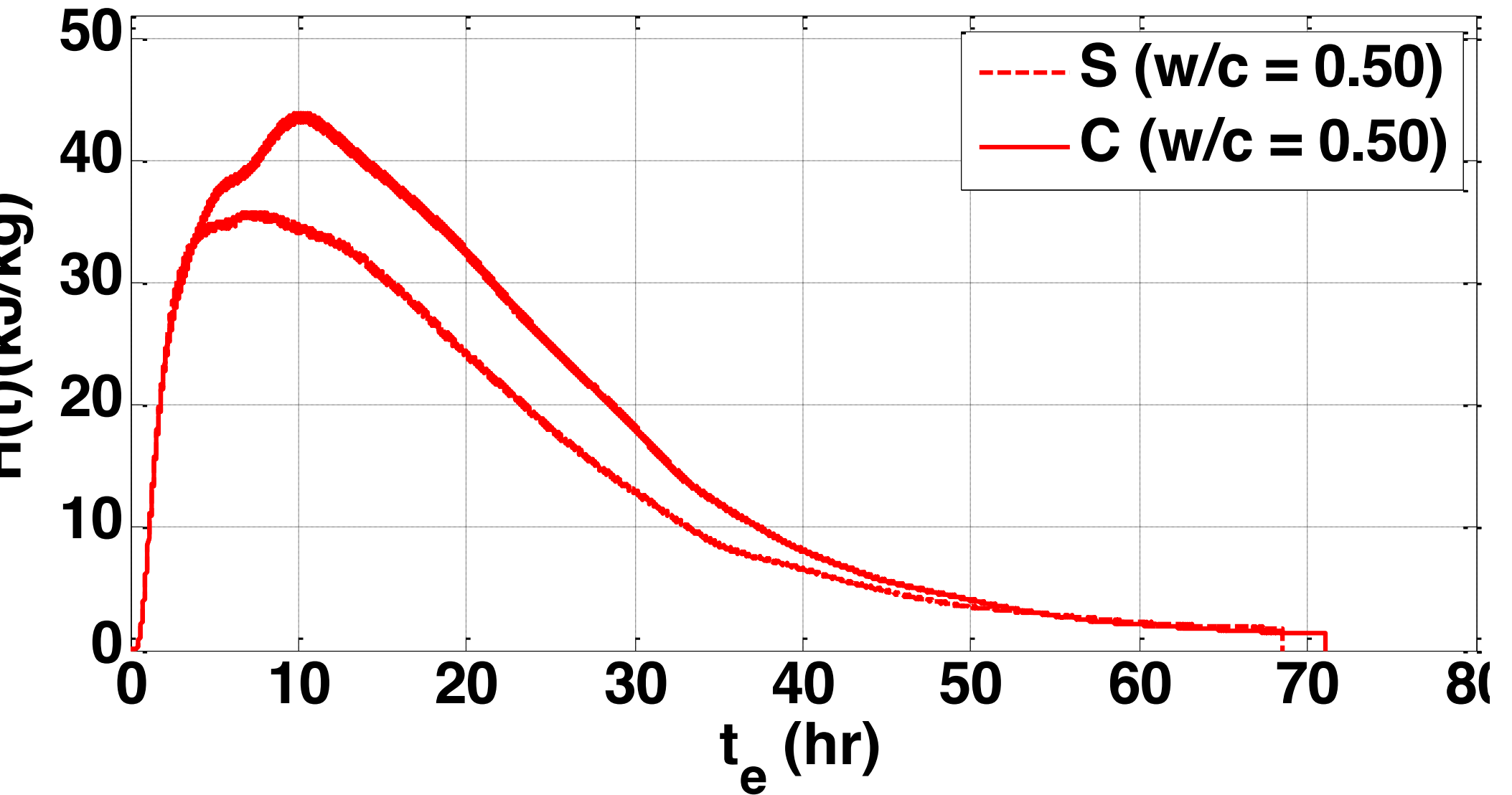
**00110120130140**

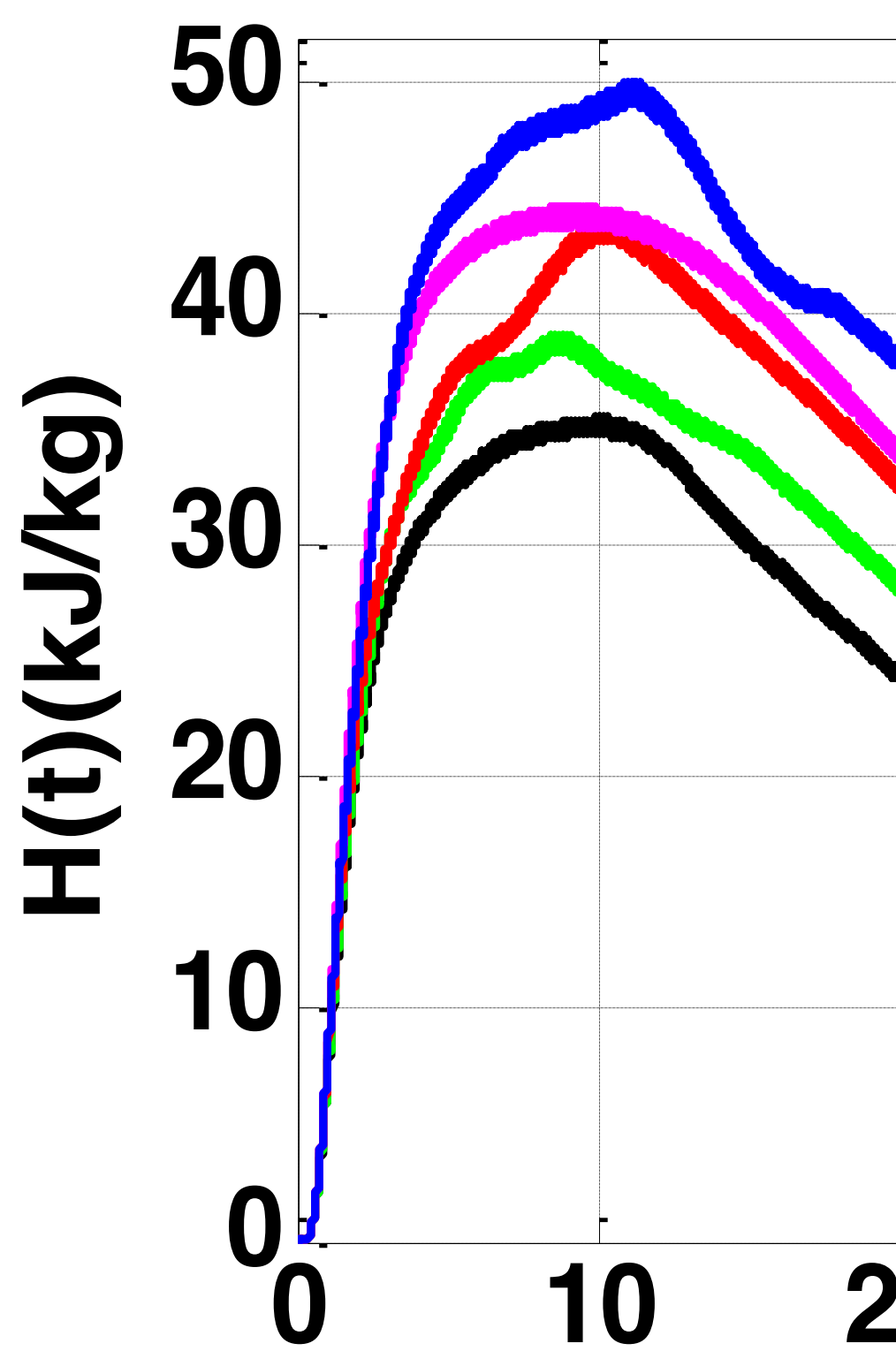
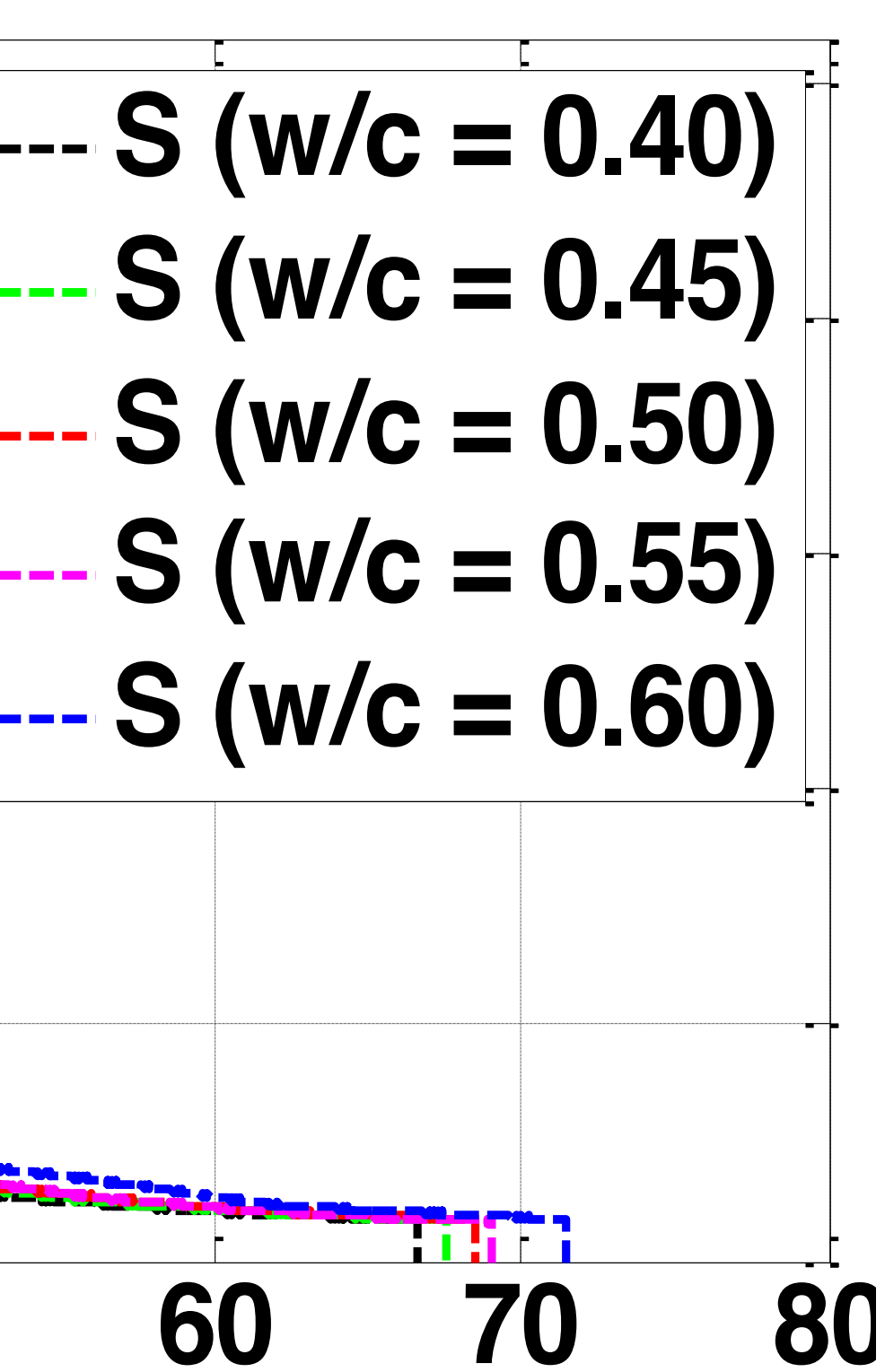
**H(t)(kJ/kg)**

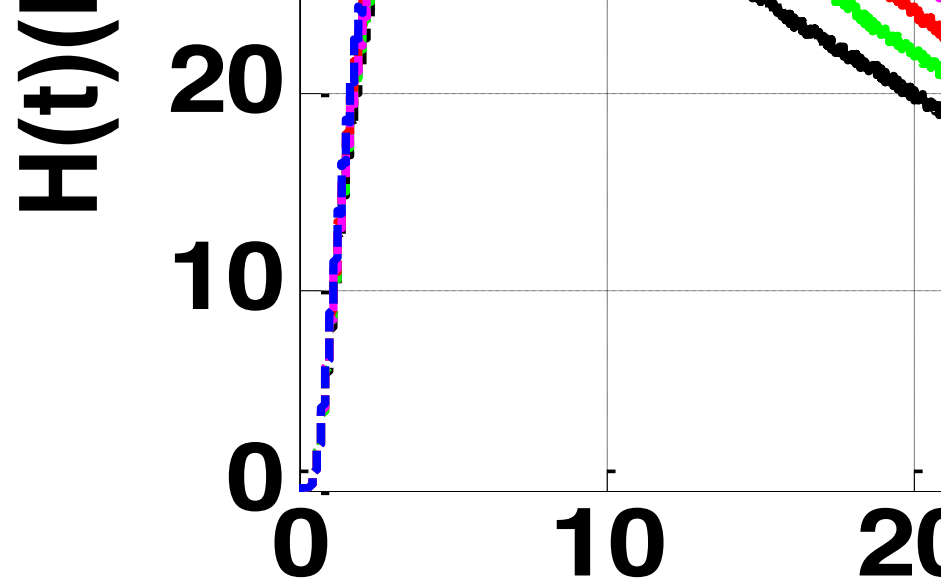
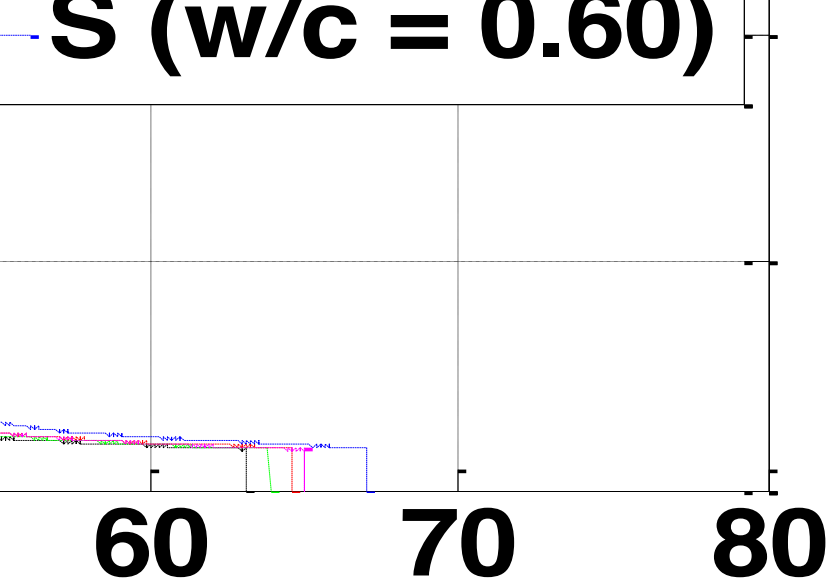






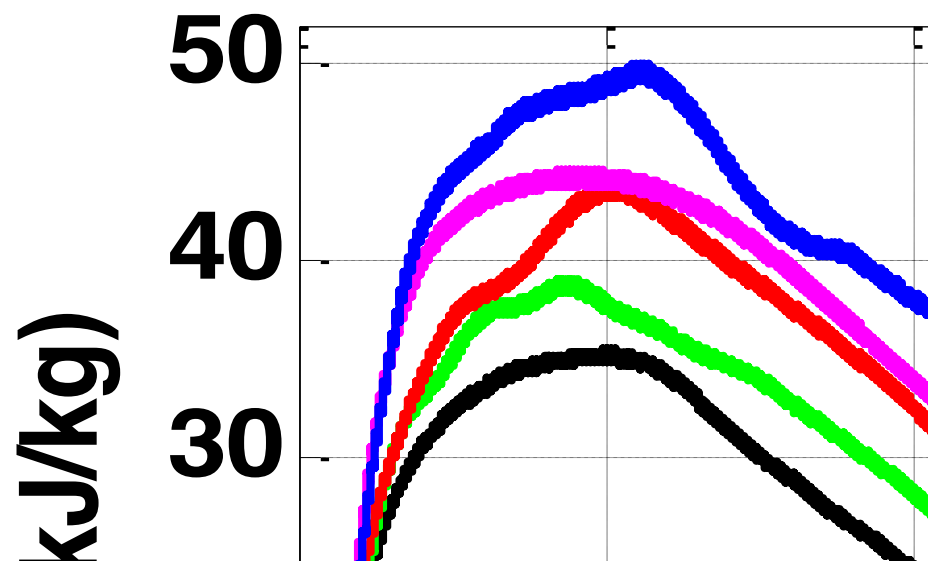
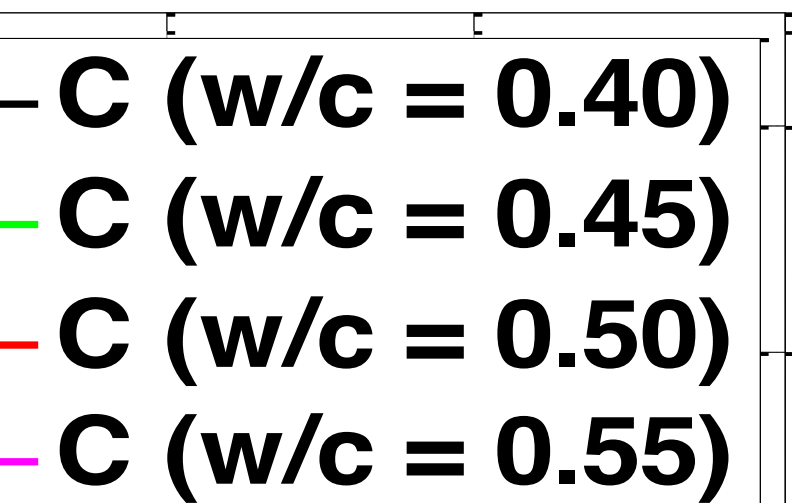






of concrete  
(000 J/mol)

Figure 34. H  
specimens



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ment within concrete cylinders was pr  
ased on ambient conditions during th  
duced inaccurate temperature measur  
fered by environmental conditions.

Perot fiber optic temperature sensor p

**et:**

acement, the development of surface  
temperature inside the glass chambe

°C	t (hr)	°C
51.42	13.52	59.3
52.88	14.16	52.4
55.08	15.24	57.1

ture of 3''×6'' concrete specimens :

<b>0.4</b>	<b>0.45</b>	<b>0.5</b>
------------	-------------	------------

# First Approach

$\rho_{\max}$  are determined to be **29.21 kJ/mol**

to give up in order to overcome the re  
(0.40), **1.129 kJ/mol** ( $w/c = 0.50$ ) and  
**1.16 kJ/kg**.

are found to be **29.97 kJ/mol** and

4 kJ/kg and 38.778 kJ/kg at the sur

proportional to apparent activation e  
s w/c increases.

nd heat of hydration are dependent o

## Second Approach

ues induce double peaks, this occur

4''x8''	3'
H(t) kJ/kg	H(t) <sub>surface</sub> kJ/kg
51.16	35.27
55.00	32.70
70.40	35.74

each and the second approach (with  
tion are only slightly different. Thi

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nd setups last 70 hours and 45 hours  
d heat of hydration were studied bas  
on real-time measurement, and (b) th  
greement and considered to be reliab  
temperature measurement in all exper  
niques are implemented.  
this research is a novel FP sensor in

his guidance in the determination  
m Electrical and Computer Eng  
ty to collaborate with her PhD  
r performing my experiments.  
ing a very helpful partner. He c  
ng in my concrete experimental



ANKK Y